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China Woodworking Machinery Accessories Expert

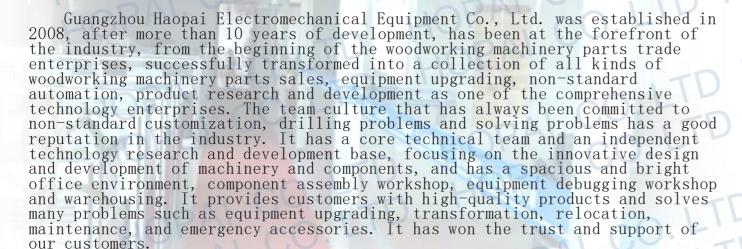


公司简介 Company profile



-中国木工机械配件专家

China Woodworking Machinery Accessories Expe



Haopai will shoulder the mission of "striving for the rise of intelligent woodworking in China", with the extraordinary wisdom of the Chinese and our pure heart, we will go all out to contribute to the development of our motherland.





Servo control, facing the alignment process, makes your cabinet more perfect

Customized grooving machine



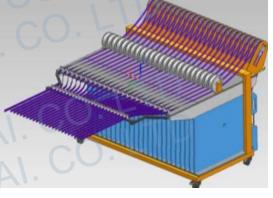






Upgrade of the multi-band pass automatic tape changer

Multi-channel tape feeding









全球自动化OEM、ODM制造服务商 P03/04

Imported products from Germany/Italy

CNC rotatable cutter head/angle head, five-axis head











Non-standard automation serie



Six-sided drill flow line







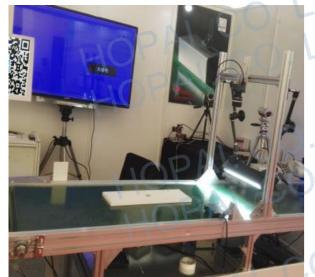




Non-standard automation series

SCAN Series Layout Furniture Automatic Quality Inspection

System (Ultimate Quality Inspection System)







Non-standard automation series



Aluminum cutting machine CNC gear





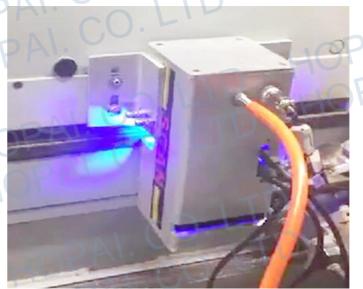


SCAM-1100

The system consists of a panel surface defect screening device for on-site testing



Screening device for surface defects in plates







Non-standard automation series

Robot repair blister PVC



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					批准				3	共1张 第1张		第	1张	版本		IN THE PARTY

Description of the project process:

1. The operator loads the products to be cut paper → the robot cuts paper for the products one by one → the robot clips the waste paper to the designated recycling place → the robot polishes the products one by one; After the processing is completed, start the light signal prompt, and process the products in the next set of fixtures to be processed. (Planned production capacity: 8 hours per shift 2000 \ estimated actual working time 6.5h-7h \ single beat 11S-12.5S)



Non-standard automation series



Sliding table saw servo gear (QR code CC scanning and positioning)





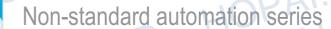
全球自动化OEM、ODM制造服务商 P11/12

☐ Automatic glue filling device











Corner roller conveyor HOT

- ☐ A full set of parts and electronic control are provided
- ☐ Design & Technology Provided







Non-standard automation series

The edge banding machine is connected by four machines







Non-standard automation series



Application Layout





serial number	Device parameters
1	All motors are frequency conversion speed regulation
2	Refurbishment master control
3	Delta-PLC
4	Rubber roller, roller diameter 56mm
5	Industrial aluminum racks

Арр	licable workpiece	remark
long	wide	Telliark
300-1220mm	300-2400mm	Seal two long sides

Non-standard automation series

Automatic feeding of EDGE BANDING MACHINE BY ROBOT







Non-standard automation series



Automatic feeding of EDGE BANDING MACHINE BY ROBOT

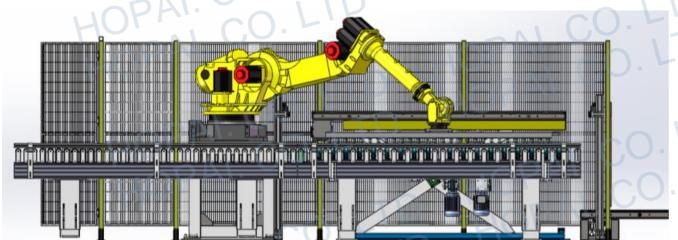
- ☐ Automation project technology provided
- Automation project accessories are provided
- ☐ Full set of solutions are provided





Automatic feeding of EDGE BANDING MACHINE BY ROBOT



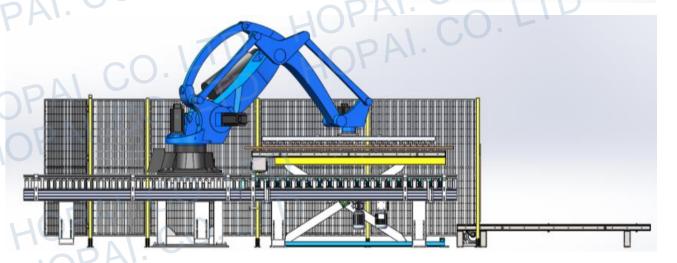




Non-standard automation series



Automatic feeding of EDGE BANDING MACHINE BY ROBOT



Robotic loading/unloading



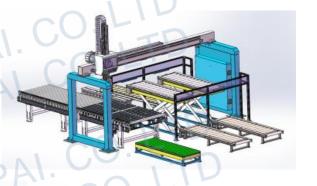


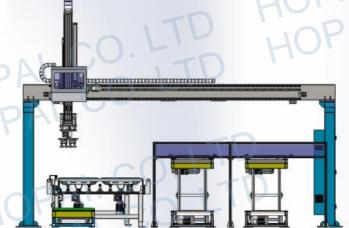






Automatic loading and unloading of Gantry Crane







Automatic Line Feeder

Fit:

- ☐ Four-sided planing
- ☐ Sand machine side
- ☐ Door cover lines
- ☐ Loading and unloading of the coating machine





Automatic loading and unloading of drill string







Non-standard automation series

Cutting machine servo table





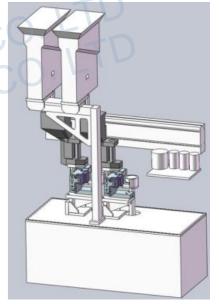




Add the Glue Pot; Retrofit a double Glue Pot













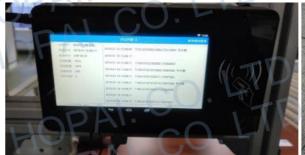
Non-standard automation series CO. LTD



- Factory informatization is essential

 "tomatic collection of data

 " processes packaging processes to realize real-time monitoring and realtime correction of factory operations.









BZX-2500L (R)

Dimensions: 15600 × 3500 × 2986mm



ı	Number	Content	Hardware parameters
	1	frame	CNC high-precision machining of large gantry after stress relief
	2	cutting drum	Cut-resistant PU modified anti-deflection drum made in Japan
	3	Knives	Special corrugated paper cutting knives made in Japan
	4	Knife set	Independent servo tool set
	5	Paper warehouse	Italian-style independent 6 libraries can be selected at will
	6	Control System	CP software PLC control system, parallel high-speed operation
	7	Low voltage electrical	Schneider of France

Number	Performance characteristics
1	Online random and flexible production of various types of cartons;
2	The frame is processed by large-scale gantry CNC after stress relief and aging treatment, which is high-precision and durable;
3	Unique cutting algorithm, high speed and stable;
4	Original code development adds various convenient functions in different usage scenarios;
5	Use special cutting tools and cut-resistant rollers made in Japan;

C Technical Parameters

	Applicable work	кріесе	gross weight	· · · · · · · ·		Power information	Air source
long	Width	high		speed	power		information
100-2900mm	150-1200mm	18-2000mm	≈3T	4-8 pieces/min	The actual power used is about 9KW	Three-phase five-wire	0.6MPa



3000×1300×850±50

3000×1300×850±50

3000×1500×850±50 1500×100×1500

3000×1300×850+50

4500 × 1300 × 850 + 50 3000×1300×850±50

3000×1700×850±50

3000×1700×850±50

 $3000 \times 1300 \times 850 \pm 50$ 10500×2400×850±50

2500×600×850±50

6 units 90°Vertical and horizontal conveying

1 set High-speed edge conveying + laser prediction measurement

1 set Precise servo measurement

5 units Transverse conveying

1 set carton flip

3 units cover put filling

1 set Side transport

12 units Download cache

Application	Layout	configuration equipment	list
	Number	Device name	devic
	B1	Rubber coated power roller conveyor	BSA-L300-W
10mm	B2	Multi-directional lifting transfer machine	BSB-L300-W
	В3	Transition translation conveyor Pre-measurement device	BSC-L1500*\
	B4	Fre-fileasurement device	
DOMESTIC OF THE PARTY OF THE PA	B5	Pre-measurement conveyor	
	B6	Information measurement all- in-one machine	BZW-1200L/I
100	B7	Paper conveyor	BZX-3000
	B8	clamshell conveyor	BZQ-3000L
	В9	Positioning and binding conveyor Inclined power roller conveyor	BZE-3000
11 12 Aug 1 10 Aug 1	B10		
Applicable objects of layout: whole house customized packaging (single shift	B11	High speed split carton sealing machine	BZL-2800L/R
approx.150-200set packaging)	B12	Unpowered conveyor	
Process path: On-line packaging → Convergence transportation → Predicted size &			

A16 Other unpowered parts

CCD MES information extraction→sealing→refining

Accurately measure the size & receive MES instructions — cut the paper/thread the paper — flip the cover and set the corners — put foam filling — seal the box — Offline

Application layout tw	10		
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MENT H	ABB	· Annx	<u>.</u>
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Layout applicable objects: whole house customized packaging (A single shift totals about 200 sets of packaging

Process path: Assembling and loading → Cache → Fast pass → Pre-measurement &

Process path. Assembling and boding \rightarrow occurred \rightarrow rask pass \rightarrow re-inequalities in CCD MES information extraction \rightarrow accurate Measure the size & receive MES instructions \rightarrow cut the paper and put it through the paper \rightarrow flip the cover and set the corners \rightarrow put the foam filling (diversion) \rightarrow

Nι	ımber	Device name	device ID			
Α	1 m	pading and packing achine	BZS-D2800R	2800×1000×850±50	4 units	Loading package
Α		ansition translation	BSC-L1200*W2800	2500×1500(1200)×850±50	8 units	Caching & Horizontal Delivery
A	3 tra	ulti-directional lifting ansfer machine	BSB-L300-W130	3000×1300×850±50	8 units	90°Vertical and horizontal transportation + backing
٨	Do	ouble end transition anslation conveyor		2500×1500×850±50	1 set	Caching & Horizontal Delivery
A4 A5	e Pr	re-measurement		3000×1300×850±50	1 set	High-speed edge conveying + lase prediction measurement
	CU	onveyor		1500×100×1500	1 set	Predicted quantity
	In	re-measurement device	BZW-1200L/R	4500×1300×850±50	1 set	Precise servo measurement
	P	Il-in-one machine aper conveyor clamshell	BZX-3000	3000×1300×850±50	2 units	wear paper
A	.8 cc	onveyor	BZQ-3000L	3000×1700×850±50	1 set	carton flip cover
Α	9 Fi	xed binding conveyor	BZE-3000			put filling
Α		aning power roller conve			5 units	Side transport
Α	.11 Hi	gh speed split sealing ma	achine BZL-2800L/R	3000×1300×850±50	1 set	Sealing
Α	12 hig	ghspeed sorters	BSB-L300-W130	10500×2400×850±50	1 set	Package sorting
A	13 No	on-powered conveyor	DOD 2000 W 100	3000×1300×850±50	4 units	Download cache
A	14 No	on-powered jacking mach	ine BZY-3000	2500×600×850±50	12 units	Transverse conveying
Α	15 No	on-powered roller for pac	kaging	3000×600×300±10	4 units	Material box

1200×1200×300±10

Global automation OEM and ODM manufacturing service provider P29/30

BZL-2800L/R

Sealingmachine

Dimensions: 15600 × 2350 × 1800mm



Hardware Configuration

Number	content	Hardware parameters
1	frame	100×150 (100) rectangular bridge CNC machining
2	Precision roller	Φ50/axis 15; hot-dip galvanizing + non-stick treatment
3	roller	Full Teflon CNC machining and molding
4	Hot melt glue machine	American NORDS & Spanish MELER
5	hot melt glue gun	Ultra high speed point spray gun
6	PLC	Siemens control system
7	Low voltage	French Schneider

B Performance characteristics

	Number	Performance characteristics
	1	Safe, high-speed, suitable for a wide range of workpiece sealing sizes;
	2	The frame is processed by large-scale gantry CNC after stress relief and aging treatment, which is high-precision and durable;
	3	High stabilityUnique roll sealing technology achieves the highest stability in the industry;
	4	Original functional opening with intelligent free pass function;

C Technical Parameters

Applicable	workpiece		arana majaht			Dower information	Air source	
long	Width	high	gross weight	speed	power	Power information	information	
300-2900mm	200-1200mm	30-200mm	≈6T	5-8 pieces/min	The actual power used is about 9KW	Three-phase five-wire system 380V 50HZ	0.6MPa	



Classic app layout Application Layou



Process path: put on the carton \rightarrow put the workpiece \rightarrow put the hardware & instructions, fill \rightarrow seal the box \rightarrow unload the parts

Layout configuration equipment list						
Number	Device name	device ID				
0	Backer powered roller conveyor Multi-directional lifting transfer machine		6000×1300×850±50	4 units	Loading parts, packing, assembling hardware, filling	
1	Multi-directional lifting transfer machine	BSB-L300-W130	3000×1300×850±50	3 units	90° vertical and horizontal	
2	Transition translation conv	eyor BSC-L1500*W2800	3000×1500×850±50	1 set	Conveying Transverse conveying	
3	Inclined power roller conveyor		3000×1300×850+50	1 set	Side transport	
4	High speed split	BZL-2800L/R	10500×2400×850±50	1 set	Sealing	
5	carton sealing machine Unpowered conveyor		2500×600×850±50	2 units	Download cache	
6	Other unpowered logistics parts	/1:				



Layout applicable objects: whole house customized packaging (About 200 sets of packaging per shift)

Process path: Assemble the upper parts for packaging \rightarrow Pre-measure the size \rightarrow Accurately measure the size \rightarrow Cut the paper/pierce the paper \rightarrow Flip and customize the corners →

Put foam filling (diversion) → seal → unload

Layou	it configuration equipn	nent list			
Number	Device name	device ID			
	Loading and packing machine	BZS-D2800R	2800×1000×850±50	4 units	Loading package
1	Transition translation conveyor	BSC-L1200*W2800	2500×1200×850±50	4 units	Transverse conveying
2	Multi-directional lifting transfer machine	BSB-L300-W130	3000×1300×850±50	3 units	90° vertical and horizontal conveying + backing
3	Pre-measurement conveyor		3000×1300×850±50	1 set	High-speed edge conveying
4	Information measurement all-in-one machine	BZW-1200L/R	4500×1300×850±50	1 set	+ laser prediction measurement Precise servo measurement
5	Measuring Buffer Conveyor		3000×1300×850±50	1 set	Buffered delivery wear paper
6	Paper conveyor	BZX-3000	3000×1300×850±50	1 set	carton flip cover Transverse conveying
7	clamshell conveyor	BZQ-3000L	3000 x 1700 x 850 + 50	1 set	put filling
8	Transition translation conveyor	BSC-L1200*W2800	3000×1700×850±50 3000×1500×850±50	1 Set	Side transport
9	Positioning and binding conveyor	BZE-3000	3000×1700×850±50	6 units	Sealing
10	Inclined power		3000×1300×850±50	2 units	Download cache
11	roller conveyor High speed split	BZL-2800L/R	10500×2400×850±50	1 set	Smart cutting of cartons 90 vertical and horizontal
12	carton sealing machine			1 set	conveying + backing
	Unpowered conveyor	BZX-2500L(R)	2500×600×850±50	2 units	
13	Qattiedirectting I tifachine	BSB-L300-W130	15500×3500×850±50		
14	transfer machine	505 2000 11100	3000×1300×850±50	1 set 5th floor	

Global automation OEM and ODM manufacturing service provider P31/32



BZL-L2500L/R

L type carton sealing

Dimensions: 12800 × 4000 × 1800 mm



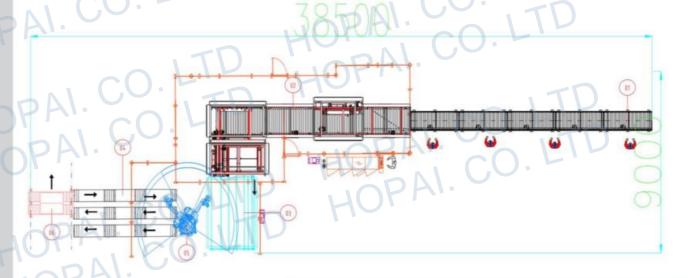
Hardware Configuration

Number	content	Hardware parameters
1	frame	100×150 (100) rectangular bridge
2	Precision roller	100×150 (100) rectangular bridge tube CNC processing Ф50/axis 15; hot-dip galvanizing + non-stick treatment
3	roller	Full Teflon CNC machining and molding
4	Hot melt glue	American NORDS & Spanish MELER
5	hot melt glue gun	Ultra high speed point spray gun
6	PLC	Siemens control system
7	Low voltage electrical	French Schneider
8	Synchronous lifting and lowering linkage	Worm gear connecting rod synchronization
9	High precision coaxial drive	Hexagonal shaft + copper flange coaxial synchronous drive
C Technic	coaxial drive	40PAI.

17	D	CO LTD HO
	Performa	ance characteristics
	Number	Performance characteristics
/ -	1	The fastest packaging speed for high-speed batch production can reach 12 pieces/min;
	2	The frame is processed by large-scale gantry CNC after stress relief and aging treatment, which is high-precision and durable;
	3	High stabilityunique roll sealing technology, achieving the highest stability in the industry;

	Applicable workpiece mm gross v			cood	power KW	Power information	Air source
long	Width	high		speed	power Kw	Fower illiorillation	information
300-2400mm	200-900mm	30-200mm	≈7T	8-12 pieces/min	The actual power used is about 12KW	Three-phase five-wire system 380V 50HZ	0.6MPa





Process path: loading cartons \rightarrow placing workpieces \rightarrow placing hardware & instructions, filling \rightarrow sealing \rightarrow robot palletizing \rightarrow warehousing

ayout configuration equipment list					
mber	Device name	device ID			
1	Backer powered roller conveyor		6000×1000×850±50	3 units	Packing, assembling hardware, filling
2	L type high speed carton sealing machine	BZL-L2500L/R	12500×4000×850±50	1 set	High speed sealing
3	Transition translation conveyor	BSC-L2300*W2800	3000×2300×850±50	1 set	Discharge and conveying
4	Palletizing robot		R2600/200kg	1 set	Palletizing
5	Accumulating power roller conveyor	WDA-300-600	3000×600×850±50	6 units	Sealing
6	Double row unpowered traveling vehicle			1 set	Ferry discharging
-	Other unpowered	WDDD-2400 (2800)	2500×1400×300	1 561	

Global automation OEM and ODM manufacturing service provider P33/34



BZW-1200L/R

Automatic measuring machine

Automatic measuring machine

Dimensions: 4500×2350×1770mm

Hardware Configuration

Number	content	Hardware parameters
1	frame	100 × 150 (100) rectangular bridge tube CNC processing
2	Precision roller	Seamless tube CNC processing and forming;
3	push block	7075 aviation grade aluminum CNC machining and forming
4	conveyor belt	machining and forming Imported special static friction belt + PU wear-resistant guide strip
5	rack	High precision ground helical rack
6	PLC	Siemens control system
7	Low voltage	French Schneider

B Performance characteristics

Number	Performance characteristics
1	Safe, high-speed, suitable for a wide range of workpiece sealing sizes;
2	The frame is processed by large-scale gantry CNC after stress relief and aging treatment, which is high-precision and durable;
3	High stability;
4	The original function is open and can be freely configured with MES;

C Technical Parameters

	Applic	able workpiece		gross	speed	1 1)		Air source inforr
I	long	Width	high	weight	Mechanical measurement 3.5-5 pieces/min	power	Power information	
	250-2800mm 250	-1200mm 18-200	Omm	≈2T	Information integration 5-8 pieces/min	The actual power used is about 5KW	Three-phase five-wire system 380V 50HZ	0.6MPa



Classic app layout
Application Layout

Application layout one



Layout applicable objects: whole house customized packaging (cente seam packaging)

Process path: Packaging → Pre-measurement → Accurate measurement → Paper cutting/paper threading → Center seam sealing → Unloading

Layou	Layout configuration equipment list					
Number	Device name	device ID				
C1	Standard packaging translation machine	BZS-3000R	3000×2000×850±50	3 units	Assemble the upper parts	
C2	Rubber coated power roller conveyor BSA-L300-W130	1.	3000×1300×850±50	4 units	delivery	
C3	Information measuremen all-in-one machine	BZW-1200L/R	4500×1300×850±50	1 set	Precise servo measurement	
C4	Paper conveyor	BZX-3000	3000×1300×850+50	1 set	wear paper	
C5	Unpowered conveyor		3000×600×850±50	3 units	Center seam packing	
C6	Unpowered jacking transfer machine Special unpowered		3000×600×300±10	3 units	Transverse conveying	
C7	roller for packaging Carton cutting	BZX-2500L(R)	1200×1200×300±10	6 units	Material box	
C8	Pre-measurement	DZX-2300L(K)	15500×3500×850±50	1 set	Smart cutting of cartons High-speed edge conveying+laser prediction	
C9	conveyor		3000×1300×850±50	1 set	measurement	

Application layout two

Applicable objects of the layout: customized packaging for the whole house (100 sets of packaging in a single shift)

Process path: Packaging \rightarrow Pre-measure the size \rightarrow Accurately measure the size \rightarrow Cut the paper/wear the paper \rightarrow Flip the cover and set the corners \rightarrow Sealing the box \rightarrow Download

ayout configuration equipment list						
Number	Device name	device ID				
1	Standard packaging translation machine	BZS-3000R	3000×2000×850±50	2 units	Assemble the upper parts	
2	Pre-measurement device		1500×100×1500	1 set	Predicted quantity	
3	Pre-measurement conveyor		3000×1300×850±50	1 set	High-speed edge conveying +laser prediction measurement	
4	Information measurement all-in-one machine	BZW-1200L/R	4500×1300×850±50		Precise servo measurement	
5	Paper conveyor	BZX-3000	3000×1300×850±50	1 set 1 set	wear paper	
6	clamshell conveyor	BZQ-3000L	3000×1700×850±50		carton flip cover	
7	Positioning and binding conveyor inclined power roller conveyor	BZE-3000	3000×1700×850±50	1 set 2 units	put filling	
8	High speed split		3000×1300×850±50	1 set	Side transport	
9	carton sealing machine	BZL-2800L/R	10500×2400×850+50		Sealing 90°Vertical and horizontal	
10	Multi-directional lifting transfer machine	BSB-L300-W130		1 set	transportation + backing	
11	Unpowered conveyor		3000×1300×850±50	5th floor	Download cache	
12	Carton cutting	BZX-2500L(R)	2500×600×850±50	2 units	Smart cutting of cartons	
	machine		$15500 \times 3500 \times 850 \pm 50$	1 set	-	

Global automation OEM and ODM manufacturing service provider P35/36

BZW-2800L/RS

Automatic measuring machine

Manual measuring machine

Dimensions: 15600 × 2350mm

Hardware Configuration

Number	content	Hardware parameters
1	Main beam	50×2506063-T6 sandblasted oxidized industrial aluminum profile
2	Precision	Seamless tube CNC processing and forming;
3	track	Using Taiwan's Shanghai Silver RG25 high-precision guide rail;
4	conveyor belt	Imported special static friction belt + PU wear-resistant guide strip
5	Measuring electronic ruler	High-precision brushless and touchless electronic absolute value measuring ruler Adopt high-precision dynamic special
6	Measuring scale	Adopt high-precision dynamic special measurement grating;
7	Roller support	measurement grating; Modified PA66+50% carbon fiber high-strength special formula;
8	roller belt	Special high-strength elastic belt imported from Switzerland (representing the highest standard of elastic belts in the industry)
9	photoelectric	germany sik
10	PLC	Siemens control system
11	Low voltage electrical	French Schneider



Number	Performance characteristics
1	Safe, high-speed, suitable for a wide range of workpiece sealing sizes;
2	The frame is processed by large-scale gantry CNC after stress relief and aging treatment, which is high-precision and durable;
3	High stability;
4	The original function is open and can be freely configured with MES;

C Technical Parameters

Applicable workpiece			gross weight speed		Power information	Air source	
long	Width	high	gross mongrit	speed	power		information
250-2800mm	190-1200mm	18-200mm	≈0.8T	About 50 sets/10	The actual power used is	Three-phase five-wire	0.6MPa



Classic app layout Application

Application layout one



Layout applicable objects: whole house customized packaging (center seam packaging)

Process path: Packaging + manual measurement → buffering and conveying → paper cutting/paper threading → center seam sealing → next piece

Layou	Layout configuration equipment list						
Number	Device name	device ID					
1	Manual measuring	BZW-2800L/RS	3000×2000×850±50	2 units	Group package + manual measurement		
2	machine Double row power roller conveyor	BSSB-3000	3000×1300×850±50	2 units	Buffered delivery		
3	Rubber coated power	BSA-L300-W130	3000×1300×850±50	2 units	delivery		
4	roller conveyor Paper conveyor	BZX-3000	3000×1300×850±50	1 set	wear paper		
5	Unpowered conveyor		2500×600×850±50	3 units	Center seam packing		
6	Carton cutting machine	BZX-2500L(R)	15500×3500×850±50	1 set	Smart cutting of cartons		

Application layout two Application layout two Applicable objects of the layout customized packaging for the whole house (250 sets of packaging per shift)

Process path: Packaging + manual measurement → buffering and conveying → paper

cutting/paper threading → flip-up and corner protection → filling

Manual measuring BZW-2800L/RS 4 units Group package + manual measurement 3000×2000×850±50 Double row power roller conveyor Rubber coaled power roller conveyor BSSB-3000 3000×1300×850±50 4 units Buffered delivery BSA-L300-W130 3000×1300×850±50 Paper conveyor BZX-3000 3000×1300×850±50 carton flip cover clamshell conveyor BZQ-3000L 3000×1700×850±50 Carton cutting machine BZX-2500L(R) 15500×3500×850±50 90°Vertical and Multi-directional lifting transfer machine BSB-L300-W130 3000×1300×850±50 6 units horizontal conveying Transition translation BSC-L1500*W2800 Transverse conveyin 3000×1500×850±50 BZE-3000 binding conveyor 3000×1700×850±50 Center seam packing Unpowered conveyor 3000×800×850±50 Inclined power roller conveyor High speed split BZL-2800L/R 3000×1300×850±50 10500×2400×850±50 1 set Next item carton sealing machine Unpowered conveyor 3000×600×850±50 3 units

Global automation OEM and ODM manufacturing service provider P37/38

BZS-3000R

Standard package translation machine

Standard packaging translation machine Dimensions: 3000×2000×900±100mm

Hardware Configuration HardwareConfiguration

Number	content	Hardware parameters
1	Main beam	6mm carbon steel bending forming;
2	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
3	Glue	Wear-resistant and cut-resistant pipe imported from Italy
4	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
5	roller belt	Special high-strength elastic belt imported from Switzerland
6	Transmission	(representing the highest standard of elastic belts in the industry)
7	belt	Ultra-quiet SM8 aramid belt
	Junction Box	German Rittal standard junction box
8	Conveying synchronized wheel	AT10 German high-strength standard, integrated synchronized wheel;
9	wheel	synchronized wheel;
	Conveyor	AT10+super-quiet layer+wear-resistant PU German high-strength standard.AT10>Domestic T10
	timing belt	25% pulling force;
10	photoelectric	germany sik
11	Terminals	Phoenix, Germany

B Performance characteristics Performance

Criaracteristi	
Number	Performance characteristics
1	1. Simple and easy to operate;
2	2. Special silent design, high-speed and quiet operation;
3	Special silent design, high-speed and quiet operation; Jacking four-link syndronous design, no need for debugging, permanent translation transmission;
4	4. Made of Italian and German technology and durable;

Technical Parameters Technical

Applicable workpiece		load		1 1 J		Air source
long	Width	ioad	speed	power	Power information	information
250-2800mm	150-1200mm	60kg/m	45M/Min	1.5KW	Three-phase five-wire system 380V 50HZ	0.6MPa





Combined packaging and

Hardware Configuration

	ns: 2800×1000×	171)		COLLTB
mber	content	Hardware parameters		
1	Main beam	4mm thick sheet metal process, finely controlled bending;		JAI. O I IV
2	Countertop	Professional physical and chemical board;	HUI	
3	Roller support	Modified PA66+50% carbon fiber high-strength special formula;		
4	swing arm	Aviation aluminum CNC processing		DAI
5	Transmission	Ultra-quiet SM8 aramid belt		
6	Junction Box	German Rittal standard junction box	Porform	ance characteristics
7	Conveying synchronized	AT10 German high-strength standard, integrated synchronized wheel;	renonna	ance characteristics
8	wheel Conveyor	AT10+super-quiet layer+wear-resistant PU German high-strength standard.	Number	Performance characteristics
	timing belt	AT10>Domestic T10 25% pulling force;	1	Simple and easy to operate;
9	photoelectric	germany sik	2	Smooth and durable, high strength;
10	Terminals	Phoenix, Germany	3	Jacking four-link synchronous design, no need for debugging, permanent translation transmission,
11	Coupler	Professional high-strength aviation aluminum	4	Made of Italian and German technology and durable;

Number	Performance characteristics
1	Simple and easy to operate;
2	Smooth and durable, high strength;
3	Jacking four-link synchronous design, no need for debugging, permanent translation transmission,
4	Made of Italian and German technology and durable;

Technical Parameters

Applicable workpiece		100		nower		
long	Width	load	speed	power		
250-2800mm	150-1200mm	60kg/m	45m/min	0.75KW	Three-phase five-wire system 380V 50HZ	0.6MPa

Global automation OEM and ODM manufacturing service provider P39/40

BZX-3000

Single station package loading conveyor

Dimensions: 3000 × 1300 × 850 ± 50mm

Number	content	Hardware parameters
1	Main beam	6mm carbon steel bending forming;
2	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
3	Glue	Wear-resistant and cut-resistant pipe imported from Italy
4	roller belt	Special high-strength elastic belt imported from Switzerland (representing the highest standard of elastic belts in the industry)
5	transmission shaft	Φ30 precision chrome plated optical shaft
6	Transmission belt	Ultra-quiet SM8 aramid belt
7	Junction Box	German Rittal standard junction box
8	photoelectric	germany sik
9	Terminals	Phoenix, Germany

B Performance characteristics

Number	Performance characteristics					
1	The structure is solid and translational;					
2	Silent, safe and reliable;					
3	Equipped with paper guide table;					

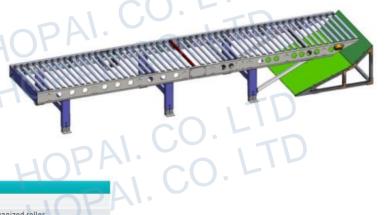
C Technical Parameters

Applicable workpiece		lood		1 1 J	Dawes information	Air source informa
long	Width	load	speed	power	Power information	
300-2800mm	150-1200mm	60kg/m	60m/min	0.75KW	Three-phase five-wire	





Dual station package loading



Hardware Configuration

Number	content	Hardware parameters
1	Main beam	6mm carbon steel bending forming;
2	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
3	Glue	Wear-resistant and cut-resistant pipe imported from Italy
4	roller belt	Special high-strength elastic belt imported from Switzerland (representing the highest standard of elastic belts in the industry)
5	transmission shaft	Φ30 precision chrome plated optical shaft
6	Transmission belt	Ultra-quiet SM8 aramid belt
7	Junction Box	German Rittal standard junction box
8	photoelectric	germany sik
9	Terminals	Phoenix, Germany

Performance characteristics

Number	
1	The structure is solid and translational;
2	Silent, safe and reliable;
3	Equipped with paper guide table;

C Technical Parameters	CO.					
Applicable workpiece		load	speed	nower		
long	Width	IUau	speed	power		
300-2800mm	150-1200mm	60kg/m	60m/min	1.5KW	Three-phase five-wire system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P41/42

BZQ-3000L

Clamshellconveyor

clamshell conveyor

Dimensions: $3000 \times 1700 \times 900 \pm 100$ mm







Number	Performance characteristics
1	Servo tracking intelligent flexibility;
2	Ergonomic design, simple and easy to use;
3	Special silent design, high-speed and quiet operation;
4	The overall industrial profile components are clean and tidy;

C Technical Parameters

Applicable workpiece		lood	opood	power	Power information	Air source
long	Width	load	speed	power		information
300-2800mm	150-1200mm	60kg/m	45m/min	1.1kW	Three-phase five-wire	0.6MP





BZE-3000

Positioning binding machin

Positioning binding machine

Dimensions: 6000×1700×900±100mm

Hardware Configuration

umber	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
3	Lean on gear	Physical and chemical anti-fibrate board
4	Transmission belt	Ultra-quiet SM8 aramid belt
5	transmission shaft	Φ30 precision chrome plated optical shaft
6	Servo + type star	400W servo + star reducer
7	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
8	roller belt	Special high-strength elastic belt imported from Switzerland (representing the highest standard of elastic belts in the industry)
9	photoelectric	germany sik
10	PLC	Siemens control system
11	Low voltage electrical	French Schneider

Performance characteristics

Number	performance
1	Servo tracking intelligent flexibility;
2	Ergonomic design, simple and easy to use;
3	Special silent design, high-speed and quiet operation;
4	The overall industrial profile components are clean and tidy;

C Technical Parameters

Applicable workpiece		L.M. W		power KW		
long	Width	load	speed	power KW		
300-2800mm	150-1200mm	60kg/m	45m/min	1.5KW	Three-phase five-wire system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P43/44

BZY-3000

Double station unpowered jacking transfer machine

Dual station unpowered lifting transfer machine

Dimensions: $3000 \times 600 \times 300 \pm 10$ mm







Performance characteristic

- Name	
Number	Performance characteristics
1	Main beam 5mm carbon steel bending;
2	Compact structural design and smooth transition;
3	The appearance is simple and elegant;

C Technical Parameters

Applicable work	piece	load	anaad	1 nower	Dower information	Air source
long	Width	load	speed	power	Power information	information
1200mm	600mm	300kg/m	0-15m/min			0.6MP





BZY-1200

Double row unpowered roller conveyor

Double row unpowered roller

CONVEYOR
Dimensions: 1200×1200×300±10mm



Hardware Configuration

lumber	content	Hardware parameters
1	Main beam	5mm carbon steel controlled bending forming
2	Precision roller	Precision hot dip galvanizing roller Φ76/18 Shaft diameter Φ12
3	brake cylinder	100×30 Taiwan cylinder
4	Foot switch	Anti-accident snap-on
5	Adjustable feet	Heavy duty adjustable design

B Performance characteristics

Number	
1	Main beam 5mm carbon steel bending;
2	Compact structural design and smooth transition;
3	The appearance is simple and elegant;
4	Built-in braking function and front blocking function;

Technical Parameters

Applicable workpiece		load speed			
long	Width	load	speed	power	
1200mm	600mm	300kg/m	0-15m/min		 0.6MP

Global automation OEM and ODM manufacturing service provider P45/46



BSA-L300-W130

Rubber coated power roller conveyor

Dimensions: 3000 × 1300 × 900 ± 100mm

Hardware Configuration

Number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Geared motor	1:5 550W&1: 3 750W pinion reducer
3	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
4	Glue	Wear-resistant and cut-resistant pipe imported from Italy
5	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
6	roller belt	Special high-strength elastic belt imported from Switzerland (representing the highest standard of elastic belts in the industry)
7	Transmission belt	Ultra-quiet SM8 aramid belt
8	Junction Box	German Rittal standard junction box
9	Bearing seat	Special bearing seat
10	photoelectric	germany sik
11	Terminals	Phoenix, Germany



monument of the second

serial	Performance characteristics
-1-1	The anti-deformation main beam design doubles the stability;
2	Super wear-resistant and high-strength elastic band, the nobility in blue; Passing three high-intensity tests of silence + vibration + fatigue,
4	the product is highly stable and reliable; The design concept and style come from providing customers with a more stable and reliable product experience;

C Technical Parameters

Applicable workpiece long Width		load speed		1	Dawe information	Air source	
		load	speed	power	Power information	information	
300-2800mm	60-1200mm	60kg/m	45m/min	0.75KW	Three-phase five-wire		





BSB-L300-W130

Multi-directional lifting transfer

Hardware Configuration

	_	
Number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Geared motor	1:5 550W&1: 3 750W pinion reducer
3	Translation gear motor	1:5 750W pinion reducer
4	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
5	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
6	roller belt	Special high-strength elastic belt imported from Switzerland (representing the highest standard of elastic belts in the industry
7	Junction Box	German Rittal standard junction box
8 9	Conveying synchronized wheel	AT10 German high-strength standard, integrated synchronized wheel;
	Conveyor timing belt	AT10+super-quiet layer+wear-resistant PU German high-strength standard, AT10>Domestic T10 25% pulling force;
10	photoelectric	germany sik
11	Terminals	Phoenix, Germany

R Performance characteristics

Number	Performance characteristics
1	The anti-deformation main beam design doubles the stability;
2	Super wear-resistant and high-strength elastic band, the nobility in blue;
3	Passing three high-intensity tests of silence + vibration + fatigue, the product is highly stable and reliable;
4	The design concept and style come from providing customers with a more stable and reliable product experience;

C Technical Parameters

Applicable workpiece		load speed		nower		
long	Width	IUau	speed	power		
300-2800mm	60-1200mm(Width, 60 requires additional transfer wheels)	60kg/m	45m/min	1.5KW	Three-phase five-wire system 380V 50HZ	0.6MP

Global automation OEM and ODM manufacturing service provider P47/48

BSC-L1500xW2800

Transitional machine

Transition

translation

machine

Dimensions: 2500×1200/1500×900±100mm

Hardware Configuration Hardware Configuration

serial nu	mber content	Hardware parameters	
1	Main beam	50×250 6063-T6 sandblasted oxidized industria	l aluminum profile
2	Motor	TH28-750-(no oil hole design)	
3	Transmission belt	Ultra-quiet SM8 aramid belt	R Performan
4	Junction Box	German Rittal standard junction box	B Performan
5	Conveying synchronized wheel	AT10 German high-strength standard,	serial
6	Conveyor timing belt	integrated synchronized wheel;	1 Th
	photoelectric	AT10+super-quiet layer+wear-resistant PU German high-strength standard,	2 Pa
7	Terminals	AT10>Domestic T10 25% pulling force;	3 an
8	Phoenix, Germany	germany sik	4 Hu
			11

B Performance characteristics Performance Characteristics

4	serial	Performance characteristics
	1	The anti-deformation main beam design doubles the stability;
	2	Passing three high-intensity tests of silence + vibration + fatigue, the product is highly s and reliable:
	3	Humanized equipment, each belt can be maintained and replaced independently;
	7	The design concept and style come from providing customers with a more stable and reliable product experience;

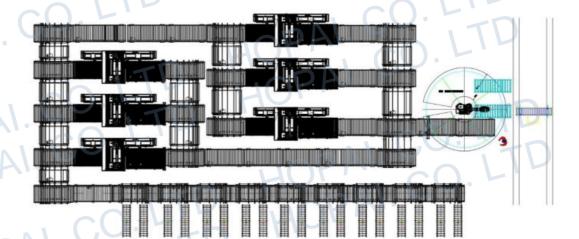
C Technical Parameters Technical Parameter

Applicable workpiece		load	speed	power	Power	Air source
long	long Width		Spood	power	information	information
300-2800mm	60-1200mm (Width 60 requires additional transfer wheels)	60kg/m	45m/min	1.5KW	Three-phase five-wire system 380V 50HZ	0.6MP



Classic app layout Application Layou

Application layout one



Layout applicable objects: Customized six sided diamond connection for the whole house

Process path: manipulator → multi-stage drawing distance splitting → CCD splitting

→ Merge → Sorting offlin

Layou	configuration equipme	nt list				
erial nu	mber Device name	device	ID			
0	Powered roller lift			2800×600×300-1100	2 units	Loading with robot
1	Manipulator			R2600-120kg	1 set	Feeding
2	Multi-stage pull-distance tra	anslation conveyo	or BSB-L300-W130	3000×1300×900±100	2 units	Pull distance conveying
3	Multi-directional lifting and	cutting machine	BSC-L1500*W2800	3000×1300×900±100	15 units	Multi-directional conveyin
4	One-way transitional transla	ation machine	BSA-L300-W130	2500×1500×900±100	11 units	Transverse conveying
5	Rubber coated power roller	conveyor		2500×600×850±50	2 units	delivery 2D reading
6	QR code reading device		DOD 1 200 M420	1500×200×1500	Group 1	
7	High-speed QR code reader	r	BSB-L300-W130	410N-500	2 sets	2D reading
8	High speed sorting transfer	machine		3000×1300×900±100	9 units	High speed sorting
9	Unpowered conveyor			2500×600×850±50	18 units	Download cache

Global automation OEM and ODM manufacturing service provider P49/50

BSDA-3000

Doublerowpowerrollerconveyor

Double row power roller conveyor

Dimensions: $3000 \times 2600 \times 900 \pm 100$ mm

Hardware Configuration Hardware Configuration





serial number	Performance characteristics
-1-1	The anti-deformation main beam design doubles the stability;
2	Super wear-resistant and high-strength elastic band, the aristocrat in blue;
3	Passing three high-intensity tests of silence + vibration + fatigue, the product is highly stable and reliable
4	The design concept and style come from providing customers with a more stable and reliable product experience;

C Technical Parameters Technical Paramete

Applicable workpiece		load speed		nower.	Power information	Air source
long	Width	luau	speed	power	Fower information	information
250-2800mm	60-1200mm	60kg/m	45m/min	0.75KW	Three-phase five-wire	
					system 380V 50HZ	





BSSB-3000

Multi-directional lifting transfer conveyor

Double row multi-directional lifting transfer

conveyor

Dimensions: 3000 × 1300 (outside 1500) × 900 ± 100mn

Hardware Configuration HardwareConfiguration

serial number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Geared motor	1:5 750W pinion reducer
3	Translation gear motor	1:5 750W pinion reducer
4	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
5	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
6	roller belt	Special high-strength elastic belt imported from Switzerland (represe
7	Junction Box	elastic belts in the industry)
8 9	Conveying synchronized wheel Conveyor timing belt	German Rittal standard junction box St ATIO German high-strength standard, integrated synchronized wheel: ATIO-super-quiet layer-west-resistant PU German high-strength standard,
10	photoelectric	AT10>Domestic T1025% pulling force; germany sik
11	Terminals	Phoenix, Germany

representing the higher	at standard of ice characteristics PerformanceCharacteristics
serial number	Performance characteristics
1	The anti-deformation main beam design doubles the stability;
2	Super wear-resistant and high-strength elastic band, the aristocrat in blue;

The design concept and style come from providing customers with a more stable and reliable product experience;

Passing three high-intensity tests of silence + vibration + fatigue, the product is highly stable and

Technical Parameters Technical Parameter

	Applicable workpiece					
long	Width	load speed		power		
300-2800mm	60-1200mm (Width 60 requires additional transfer	60kg/m	45m/min	1.5KW	Three-phase five-wire	0.6MP
	wheels)				system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P51/52

BSSC-9000(one)/BSSC-9000(pair)

Double row/single rowleft and right hand connection

Double row/single row left and right hand connection

Dimensions: double row $9000 \times 3000 \times 900 \pm 100$ mm single row $6000 \times 1500 \times 900 \pm 100$ mm

Hardware Configuration Hardware Configuration

serial number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Geared motor	1:5 750W& pinion reducer
3	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
4	Glue	Wear-resistant and cut-resistant pipe imported from Italy
5	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
6	roller belt	Special high-strength elastic belt imported from Switzerland (Representing
7	Transmission belt	Ultra-quiet SM8 aramid belt
8	Sun wheel	Haomai sun wheel discharging pressure wheel
9	discharging pressure wheel	group
10	Power ruler	Heroic power ruler
11	photoelectric	germany sik
	Terminals	Phoenix, Germany

C Technical Parameters Technical Parameter

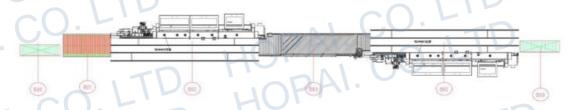
	Tormance characteristics PerformanceCharacterists
serial number	Performance
-1-1	The anti-deformation main beam design doubles the stability;
2	Exclusive super wear-resistant and high-strength elastic band, the aristocrat in blue;
3	Passing three high-intensity tests of silence + vibration + fatigue, the product is highly stable and
4	reliable; The design concept and style come from providing customers with a more stable and reliable
	rine design concept and style come from providing customers with a more stable and reliable product experience;

Applicable workpiece		load speed		1 1 J		Air source	
long	Width		1080	speed	power	Power information	information
300-2800mm	300-1200mm	Applicable edge sealing:	60kg/m	45m/min	3KW	Three-phase five-wire	0.6MP
		long edge/short edge				system 380V 50H7	





Application layout one

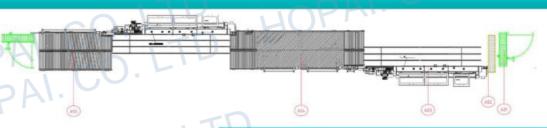


Applicable objects of layout: plate type
universal edge sealing

Process path: loading → edge sealing → diagonal edge sealing → blanking

Single row left and right hand wiring layout configuration equipment list						
serial number	Device name	Equipment code				
B00	Fixed roller lift Single rowedge banding machine	SJB-2500/600	2400×600×300-1100	2 units	Loading/unloading	
B01	feeding roller conveyor	BSA-L300-W150	3000×1300×900±100	1 set	Edge banding machine feeding	
B02	Banding Machine	Customized model		2 units	Transverse conveying	
B03	Single row left and right hand connection	BSSC-9000 (single)	6000×1500×900±100	1 set	Seal the long sides with left and	

nnlication



Applicable objects of layout: plate type universal edge sealing

Process path: loading → edge sealing → diagonal edge sealing → blanking

Single row left and right hand wiring layout configuration equipment list								
ial number	Device name	device ID						
01	rotating lift	SJR-250-600	2400×600×300-1100	4 units	Loading package			
02	Double row edge banding machine feed	ling conveyor BSDA-3000	4500×3000×900±100	4 units	Transverse conveying			
03	Double row left and right hand connect	on BSSC-9000 (do	9000×3000×900±100	3 units	90°Vertical and horizontal transportation + backing			
04	Banding Machine	Customized mo		1 set	High-speed edge conveying + laser prediction			
05	air floating platform	Cusionized ino	2400×600×900±50	1 set	measurement			

Global automation OEM and ODM manufacturing service provider P53/54

BSD-R1800-90Spend

90Curved conveyor

Dimensions: R3600×1500×900±50mm

Hardware Configuration HardwareConfiguration

serial number	content	Hardware parameters
1	Main beam	5mm carbon steel CNC roll forming
2	Geared motor	750W& pinion reducer
3	Conical roller	Seamless tapered roller + 5mm polyurethane
4	transmission	Donghua Zhiqiang chain 08B
5	legs	80×40×3mm rectangular pipe welding

Selection specifications Selectionspecifications

1	Width(W)mm	radius mm	Height(H)mm	Rubber coating
	700	R1800/R2300	900±100	black polyurethane(PU)
	1000	R1800/R2300	900 ± 100	black polyurethane(PU)
	1500	R1800/R2300	900 ± 100	black polyurethane(PU)

C Performance characteristics PerformanceCharacteristics

serial number	Performance characteristics
-1-1	The roller is wear-resistant and does not fade;
2	Maintenance-free design;
3	Simple and easy to use, the product is highly stable and reliable;
4	The design concept and style come from providing customers with a more stable and reliable product experience;

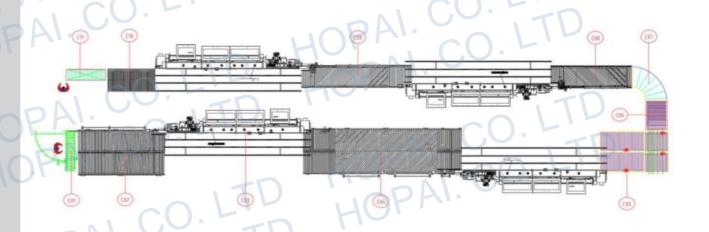
Technical Parameters Technical Parameter

Applicable workpiece		load	speed	power	Power information	Air source
long	Width	Ivau	Spood	power	1 ower information	information
300-2800mm	300-900mm	60kg/m	45m/min	0.75KW	Three-phase five-wire	





Classic app layout Application Layout



Process path; feeding \rightarrow edge sealing and feeding \rightarrow short edge sealing \rightarrow double row left and right hand conveying \rightarrow edge sealing \rightarrow turning \rightarrow long edge sealing

Layou	ayout configuration equipment list						
ial numbe	Device name	device ID					
01	lift	SJB-2500/600	2600×600×300-1100	2 units	Feeding		
02	Double rowedge banding machine feedi	ng conveyor BSDA-3000	5500×3000×900±100	1 set	Edge banding machine feeding		
03	Banding Machine	Customized model	Customized model	4 units	Edge banding machine feeding		
04	Double row left and right hand	BSSC-9000 (double)	9000×3000×900±100	1 set	Left and right hand diagonal conveying		
05	connection	BSSB-3000	3500×3000×900±100	1 set	translational steering		
06	Double row lifting transfer conveyor	BSA-L200-W150	2000×1500×900±100	1 set	delivery		
07	Powered roller conveyor	BSD-R1800	R3600×1500×900+50	1 set	turn		
08	Curved conveyor	BSA-L500-W150	5000×1500×900±30		Reclining feeding		
s	ingle row edge banding machine feeding conveyor ingle row left and right hand connection	BSA-L600-W150	6000×1500×900±100	1 set	Left and right diagonal conveying		
	dge banding machine discharging conveyor	BSDA-3000	5000×1500×900±100	1 set	Discharge and conveying		

Global automation OEM and ODM manufacturing service provider P55/56

BSE-R1800

Curvetumingline

curve turn line

Dimensions: R3600 × edge banding machine length+1200 × 900 \pm 50mm



serial number	content	Hardware parameters
1	Main beam	6mm carbon steel CNC roll forming
2	Geared motor	750W×4 pinion reducers
3	Conical roller	Seamless tapered roller + polyurethane
4	belt	3mmPVC dark green
5	transmission	Donghua Zhiqiang chain
6	Guide wheel	PU anti-collision and anti-wear wheel
7	Low voltage	French Schneider
8	electrical Terminals	Phoenix



serial number	Performance
-1-1	The roller is wear-resistant and does not fade;
2	Maintenance-free design;
3	Simple and easy to use, the product is highly stable and reliable;
4	The design concept and style come from providing customers with a more stable and reliable product experience;

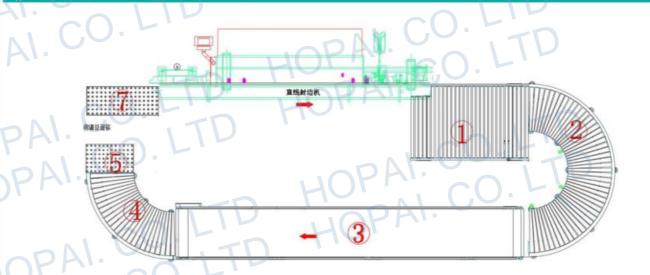
Technical Parameters Technical Parameter

Appl	icable workpiece							Air source	
long	Width	load	speed	power	Power information	information			
200-2400mm	60-1200mm	60kg/m	25m/min	3KW	Three-phase five-wire system				



Classic app layout Application Layout

Applicati



Applicable objects of the layout: plate-type custom edge banding machine single-machine rotary line

rocess path: loading → edge sealing and

Layou	Layout configuration equipment list							
rial number	Device name	Equipment						
1	Notched rubber powered roller conveyor	BSA-L250-W170	2500×1700×900±100	1 set	Edge banding machine discharging			
2	180° conical roller curve conveyor	BSD-R1800-180 degrees	Φ3600×1000×900±100	1 set	turn			
3	Belt conveyors	BSG-L***-W***-H****		1 set	delivery			
4	90° conical roller curve conveyor	Edge banding machine length +1000	Φ3600×1000×900±100	1 set	turn			
5	air floating platform	BSD-R1800-90 degrees	1000×600×900±100	1 set	cache			
6	Banding Machine	Customized model	Customized model	1 set	Edge			
7	lift	SJB-2500/600	2400×600×300-1100	2 unite	sealing Loading/unloading			

Global automation OEM and ODM manufacturing service provider P57/58

BSF-6000/2600

90 degree cone and roll steering gear

Dimensions: 5000 × 2600 × 900 ± 100 mm



Hardware Configuration HardwareConfiguration

erial number	content	Hardware parameters
1	Main beam	6mm carbon steel CNC roll forming
2	Geared motor	750W& pinion reducer
3	Conical roller	Seamless tapered roller + polyurethane
4	transmission	Donghua Zhiqiang chain

Performance characteristics Performance Characteristics

serial number	Performance characteristics	
15	The roller is wear-resistant and does not fade;	
2	Maintenance-free design;	
3	Simple and easy to use, the product is highly stable and reliable;	
4	The design concept and style come from providing customers with a stable and reliable product experience;	more

C Technical Parameters Technical Paramete

Ар	Applicable workpiece		speed	nower	Power information	Air source
long	Width	load	speed	power	Fower illiorillation	information
300-2400mm	300-900mm	60kg/m	25m/min	5KW	Three-phase five-wire	0.6MP



Layout configuration equipment list						
ial number	Device name	device ID				
1	lit	SJB-2500/600	2400×600×300-1100	4 units	Loading/unloading	
2	Multi-directional lifting transfer machine	BSB-L300-W130	3000×1300×900±100	1 set	Side transport	
3	Double-end edge banding machine	Customized model	Customized model	1 set	Edge sealing	
4	90 degree cone and roll steering gear	BSF-6000/2600	5000×2600×900±100	1 set	90degree steering	
5	Double-end edge banding machine	Customized model	Customized model	1 set	Edge sealing	
6	Double row inclined roller conveyor	BSDA-3000	3000×2600×900±100	1 set	Reclining feeding	
7	90 degree cone and roll steering gear	BSF-6000/2600	5000×2600×900±100	1 set	turn	
8	Dust cleaner	Customized model	1500×300×900±100	1 set	Clean dust	
-	Belt conveyors	BSG-L***-W***-H****	3000×1300×900±100		delivery	
9	Unloading multi-directional lifting	BSB-L300-W130	3000×1300×900±100	2 units	Align to the edge	
10	transfer machine		55551555300±100	1 set		

Global automation OEM and ODM manufacturing service provider P59/60

		AUH!
serial number	content	Hardware parameters
1	Main beam	80*40mm heavy duty aluminum profile
2	belt	3mm thick PVC dark green
3	Roll up and down	Φ50*1.5mm hot-dip galvanized pipe
4	steel wheel	Φ80×5 seamless steel pipe CNC precision turning
5	Roller center distance	TH28-750
6	armrest	INVT 750W
7	safety devices	Schneider

B Performance characteristics PerformanceCharacteristics

serial number	Performance characteristics
1	The entire conveying process is quiet and stable, and can adapt to a wide range of workpiece sizes;
2	It has good protection for the workpiece and will not cause scratches or abrasions;
3	There are relative restrictions on the weight of workpieces and are not suitable for transporting overwei objects;

Technical Parameters Technical Parame

Applicable workpiece Applicable size	load	speed	power	Power information	Air source infor
1200-2400*610mm	25kg	0-25m/min	0.75KW	Three-phase five-wire	



HOPAL CO. LTD HOP	Common sizes and specifications Generalsize and specifications		湯派股份 HAO PAIL CO. LTD.
	Length(L)mm Width(W))mm Height(H)mm	
17D ODAL	3000 300 4000 300	900±100	
		900±100	
	6000 300	900±100	
· T 1 1 1 1 1 1 1 1 1	3000 600	900±100	
	4000 600	900±100	Belts can be customized
	6000	900±100	according to customer needs
	3000 800		Customized green and black;
	4000 800	900±100	
	6000 800		Dark green PVC 2. Belt material customization is
	3000 1000		Dark green PVC 2. Belt material customization is optional:
	4000 1000		PVC/PU/static friction/
	6000 1000		Anti-slip natural rubber;
	2500 1300	900±100	
	3000 1300	900±100	
	4000	900±100	
	6000 1300	900±100	
	Customized length 1500		
	Customized length	Customized width	

Global automation OEM and ODM manufacturing service provider P61/62



MMA-2500
Doorrollerconveyor

Door roller conveyo

Dimensions: 2500×1300×900±100mm

Hardware Configuration Hardware Configuration

serial number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Geared motor	1:5 550W&1: 3 750W pinion reducer
3	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
4	Glue	Wear-resistant and cut-resistant pipe imported from Italy
5	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
6	roller belt	Special high-strength elastic belt imported from Switzerland
7	Transmission belt	(representing the highest standard of elastic belts in the industry)
8	Junction Box	Ultra-quiet SM8 aramid belt German Rittal standard junction box
9	Bearing seat	Special bearing seat
10	photoelectric	germany sik
11	Terminals	Phoenix, Germany

B Performance characteristics Performance Characteristics

serial number	Performance characteristics
15	The anti-deformation main beam design doubles the stability;
2	Exclusive super wear-resistant high-strength elastic belt, the nobility in blue;
3	Passing three high-intensity tests of silence + vibration + fatigue, the product is highly stable and
4	reliable;
4	The design concept and style come from providing customers with a more stable and reliable

Technical Parameters Technical Parameter

Appl	icable workpiece	load	speed	power	Power information	Air source
long	Width	IUau	Speed	power	Fower illionilation	information
1200-2200 mm	300-1200mm	100kg	0-45m/min	0.55KW	Three-phase five-wire	
					evetam 380V 50H7	





MMB-2500

Multi-directional lifting transfer conveyor for doors

Door multi-directional lifting transfer conveyor

Dimensions: 2500 × 1300 (1500) × 900 ± 100 mm

Hardware Configuration Hardware Configuration

serial number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Geared motor	1:5 550W&1: 3 750w pinion reducer
3	Translation gear motor	1:5 750W pinion reducer
4	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
5	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
6	roller belt	Special high-strength elastic belt imported from Switzerland
7	Junction Box	German Rittal standard junction box
8	Conveying synchronized wheel	AT10 German high-strength standard, integrated synchronized wheel;
	Conveyor timing	AT10+super-quiet layer+wear-resistant PU German high-strength standard, AT10>Domestic T10 25% pulling force;
10	photoelectric	germany sik
11	Terminals	Phoenix, Germany



serial number	Performance characteristics
1	The anti-deformation main beam design doubles the stability;
2	Exclusive super wear-resistant high-strength elastic belt, the nobility in blue;
3	Passing three high-intensity tests of silence + vibration + fatigue, the product is highly stable and
4	reliable;

The design concept and style come from providing customers with a more stable and reliable product experience;

C Technical Parameters Technical Parameter

long Width	Арр						
4000 0000 mm	long	Width	load	speed	power		
1200-2200mm 300-1200mm 100kg 0-45m/min 1.3kW Infee-phase tive-wire system 380V 50H7	1200-2200 mm	300-1200mm	100kg	0-45m/min	1.3KW	Three-phase five-wire	0.6MP

Global automation OEM and ODM manufacturing service provider P63/64



MMC-1200

Dimensions: 2500 × 1500 × 900 ± 100 mm

serial number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Motor	TH28-750-(no oil hole design)
3	Transmission belt	Ultra-quiet SM8 aramid belt
4	Junction Box	German Rittal standard junction box
5	Conveying synchronize	ed AT10 German high-strength standard, integrated synchronized wheel;
6	wheel Conveyor timing belt	AT10+super-quiet layer+wear-resistant PU German high-strength standard, AT10>Domestic T10 25% pulling force;
7	photoelectric	germany sik
8	Terminals	Phoenix, Germany

C Technical Parameters Technical Parameter

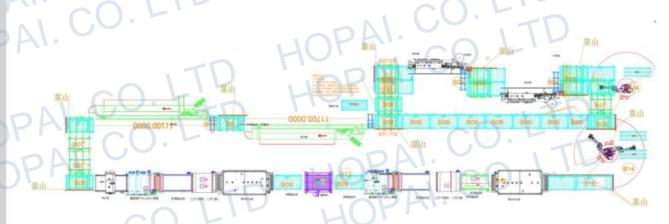


serial number	Performance characteristics
-1-1	The anti-deformation main beam design doubles the stability;
2	Passing three high-intensity tests of silence + vibration + fatigue, the product is highly stable and reliable;
3	Humanized equipment, each belt can be maintained and replaced independently:
,	The design concept and style come from providing customers with a more stable and reliable product experience;

Арр	licable workpiece	lood		1 1 J	Dawes information	Air source inform
long	Width	load	speed	power	Power information	
1200-2400mm	300-1200mm	100kg	0-45m/min	0.75KW	Three-phase five-wire	
					evetom 380V 50H7	



Classic app layout Application Layout



MDF door process path: loading on the robot → sealing the short edge → connecting the left and right hands → sealing the short edge → rotating → reading the QR code and reposting the QR code/determining the flow path → reading the QR code → the robot will open the lock hole or not. Hole gates are stacked and unloaded separately

Oak door process path: loading on the robot \rightarrow sealing the short edge \rightarrow connecting the left and right hands \rightarrow sealing the short edge \rightarrow rotating \rightarrow reading the QR code and reposting the QR code / determining the flow path \rightarrow rotating and sealing the long edge \rightarrow reading the QR code and reflowing to seal the length Edge \rightarrow Read the QR code again to confirm entering the hemming machine

→ Left and right hand piping → Translational conveying → Puttying → Sanding → Flip → Puttying on the reverse side → Sanding on the reverse side → The manipulator will stack and unload the doors with or





MMD-2500

Rollertypetumingmachine

Dimensions: 2500x1300x900 ±50mm



serial number	content	Hardware parameters
1	Main beam	Carbon steel controlled bending
2	Geared motor	750W+2200W pinion reducer
3	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
4	Glue	Wear-resistant and cut-resistant pipe imported from Italy
5	cylinder	Taiwan brand
6	chain	Zhiqiang B-type heavy-duty chain
7	safety devices	Built-in anti-overshoot front gear

serial number	Performance characteristics
1	The site area is small and can be flipped through, making it easy to plan the plan;
2	The front gear function is specially designed to prevent the workpiece from overshooting, and even the flipping of multiple pieces can be done safely and reliably;
3	Commonly used objects are wooden door turning, which is widely used in wooden door automated
	production lines;

C Technical Parameters Technical Para

Applicable workpied		kpiece	load	speed	power	Power information	Air source information
long	Width	thick					mormation
1200-2400mm	300-1200mm	35-60mm	100kg	Turning speed 4	3.7KW	380V 50HZ	0.6MP



Cross turning machine

Dimensions: 2500 × 2600 × 900 ± 50 mm

serial number	content	Hardware parameters
1	Main beam	250×50mm aluminum profile
2	roller	Φ5015/axis 12; hot-dip galvanized pipe (coated with 2mm hose)
3	timing belt	AT10 German standard
4	Flip rack	Carbon steel processing and forming
5	Roller center distance	180mm
6	cylinder	Taiwan brand
	Motor	TH28-750

B Performance characteristics Performance Characteristics

serial number	Performance characteristics								
1	The site area is small and can be flipped in a staggered manner, which facilitates planning for special occasion								
2	The flipping efficiency is high and can achieve rapid and continuous flipping;								
3									
	Commonly used objects are wooden door flipping, which is widely used in the misaligned flipping design of								

Technical Parame	eters Technical Parameter	CO.			automated production lines	s;	adagated impping doorgi.
Applicable workpiece			load	speed	power		
long	Width	thick					
1200-2400mm	300-1200mm	35-60mm	80kg	flip speed5times/minute	3.7KW	380V 50HZ	0.6MP

Global automation OEM and ODM manufacturing service provider P67/68



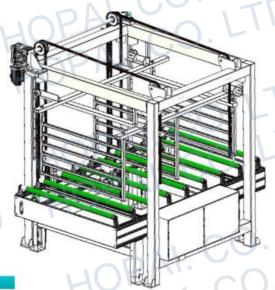
MMF-6-2500
6-layer storage machine for doors

Door 6-layer storage machine

serial number	content	Hardware parameters
1	frame	100×100 rectangular tube processing and forming
2	Servo	INVT/Inovance servo with brake
3	guide	HGW silver guide rail
4	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
5	Low voltage electrical	Schneider
6	photoelectric	germany sik
7	chain drive	Donghua transmission chain

C Technical Parameters Technical Parameter

Applicable workpiece		load		power	Daws information	Air source	
long	Width	thick	load	speed	power	Power information	information
1200-2400mm	250-1200mm	40-60mm	50kg/layer	10m/min	7.5KW	Three-phase five-wire	
						system 380V 50HZ	



Performance characteristics Performance Characteristics

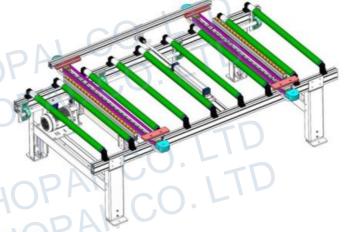
serial number	Performance characteristics
1	Suitable for automatic multi-layer material storage/caching in door factories;
2	The servo accuracy is improved and the repeat positioning accuracy is high;
3	Cache for general cross feed/transverse feed and other different direction feeds.





Centering conveyor

Dimensions: 2500 × 1300 × 900 ± 100 mm



serial number	content	Hardware parameters
1	Main beam	50×250 6063-T6 sandblasted oxidized industrial aluminum profile
2	Geared motor	1:5 550W&1: 3 750W pinion reducer
3	Precision roller	Φ50/15 axis 15 (12) precision hot dip galvanized roller
4	Glue	Wear-resistant and cut-resistant pipe imported from Italy
5	Roller support	Modified PA66+50% carbon fiber high-strength special formula;
6	roller belt	Special high-strength elastic belt imported from Switzerland (representing the highest
7	Transmission belt	standard of elastic belts in the industry)
		Ultra-quiet SM8 aramid belt

B Performance characteristics Performance Characteristics

serial number	
1	Suitable for centering feeding or centering of automatic workpieces in door
2	factories;

C Technical Parameters Technical Parameter

Applicable workpiece							
long	Width	thick	load	speed	power		
2200-2400mm	600-1200mm	40-60mm	600kg/m	25m/min	0.55KW	Three-phase five-wire	0.6MP
						system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P69/70

WDA-300-600
Accumulation power drummachine

Accumulative power roller

Dimensions: 3000x700x300±10mm



serial number	content	Hardware parameters
1	Main beam	3-4mm carbon steel plate bending and plastic spraying
2	roller	Φ7618, 08B double sprocket
3	legs	100°50°4 carbon steel plate bending and plastic spraying, height adjustable
4	Motor	Taiwan brand
5	Roller center distance	The distance between rollers is 177mm (for reference only)
6	control method	With photoelectric; PLC program progressive control; can start and stop automatically

serial number	Performance characteristics
1	Suitable for intermediate accumulation conveying of panels;
2	Can withstand a certain load impact and has good load-bearing performance;
3	The online first-in-first-out principle accumulation and release action process can be realized;

C Technical Parameters Technical Parameter

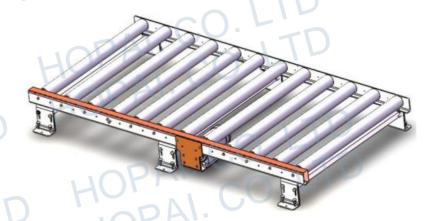
Applicable workpiece Applicable pad size	load	speed	power	Power information	Air source information
1200-2800x610mm	1T	6-8m/min	550W	Three-phase five-wire	



WDB-300-1300

Heavy duty power





Hardware Configuration HardwareConfiguration

serial number	content	Hardware parameters
1	Main beam	8mm carbon steel plate bending and plastic spraying (for reference only)
2	roller	Φ89/108, sprocket 10A, precision grinding roller
3	legs	180*50*8 carbon steel plate bending and plastic spraying
4	Motor	Taiwan brand
5	Roller center distant	ce The distance between rollers is 253mm (for reference only)
6	control method	With photoelectric; PLC program progressive control; can start and str
		automatically

R Performance characteristics Performance Characteristics

serial number	Performance characteristics
1	Suitable for intermediate accumulation and heavy-duty conveying of panels;
2	Can withstand safe transportation of 3T load;
3	The online first-in-first-out principle accumulation and release action process can be realized;

C Technical Parameters Technical Parameter

Applicable workpiece					
Applicable pad size	load	speed	power		
1200-2800x600-1200mm	3T	6-8m/min	750W	Three-phase five-wire	
				system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P71/72



Logistics conveying series

WDH-3000

Electronic saw side feede

Electronic saw side loading machine

Dimensions: 3000x1450x350mm



rence only)
J 1
nly)
nd reverse

B Performance characteristics Performance Characteristic

serial number	Performance characteristics
1	Suitable for electronic saw side loading scheme layout;
2	It can transport materials weighing 3 tons per piece and has its own forklift space;
3	Mainly realizes the material preparation/caching/electronic saw feeding functions of electronic saw loading;

Technical Parameters Technical Parameter

Applicable workpiece Applicable size	load	speed	power	Power information	Air source information
2400-2800x1200mm	3T	5-8m/min	1100W	Three-phase five-wire	



Logistics transportation series

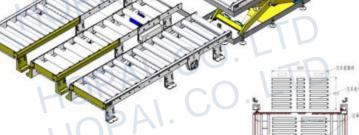
Logistics conveying seri

WDI-3000

Electronic saw feeder

Electronic sawing rear loading

Dimensions: 3000x1500x350mn



Hardware Configuration HardwareConfiguration

serial number	content	Hardware parameters
1	Main beam	8mm carbon steel plate bending and plastic spraying (for reference only)
2	roller	Φ108, sprocket 10A, precision grinding roller
3	legs	180*50*8 carbon steel plate bending and plastic spraying
4	Motor	Taiwan brand
5	Roller center distance	The distance between rollers is 253mm (for reference only)
6	control method	With photoelectric, manual start can realize forward and reverse rotation

Performance characteristics Performance Characteristics

serial number	Performance characteristics
1	Suitable for the layout of the electronic saw behind the material loading;
2	It can transport materials weighing 3 tons per piece and has its own forklift space;
3	Mainly realizes the material preparation/caching/electronic saw feeding functions of electronic

C Technical Parameters Technical Parameter

Applicable workpiece	load speed				
Applicable size		speed	power		
2400-2800x1200mm	3T	5-8m/min	1100W	Three-phase five-wire	
				system 380V 50H7	

Global automation OEM and ODM manufacturing service provider P73/74

面平布局图



WDC-2500(3000)-W600(800)

1900), O. LTD HOPAI. CO. LTD HOPAI. CO.



serial number	content	Hardware parameters
1	Main beam	80×40×2mm thick hot-dip galvanized sheet CNC bending fo
2	cylinder	Φ60*1.5 hot-dip galvanized pipe (anti-rust)
3	inner shaft	Φ12 cold drawn steel; bearing: 6201 (for reference only)
4	legs	50*30*2 square tube (for reference only)
5	Roller center distance	167mm (for reference only)
6	Main beam and support leg conne	ction method Locking screws

B Performance characteristics PerformanceCharacteristics

serial number	Performance characteristics
-1-1	The inner shaft of the drum is fixed with external threads, which is safe and reliable;
2	Flexible and adjustable foot cup, more adaptable to the flatness of the ground;
3	Maintenance-free, design life is more than 20 years;
4	Patented deformation design, load-bearing 25% higher than its peers;

C Technical Parameters Technical Parameter

Applicable workpiece Applicable pad size	load	speed	power	Power information	Air source information
1200-2800x610mm	1000kg	0			

L	ength(L)mm	Width(W)mm	Height(H)mm	Main beam		
	1000	600	300±10	thickne ₂ s (T)mm	80×40	50×30×1.5
	2000	600	300±10	2	80×40	50×30×1.5
	2500	600	300±10	2	80×40	50×30×1.5
	3000	600	300±10	2	80×40	50×30×1.5
	1000	800	300±10	2	80×40	50×30×1.5
	2000	800	300±10	2	80×40	50×30×1.5
	2500	800	300±10	2	80×40	50×30×1.5
	3000	800	300±10	2	80×40	50×30×1.5
	1000	1000	300±10	2	80×40	50×30×2.0
	2000	1000	300±10	2	80×40	50×30×2.0
	2500	1000		2		
	3000	1000	300±10	2	80×40	50×30×2.0
	Customized length	Customized width	300±10	Customized thickness	80×40	50×30×2.0
		To the second se	Customized height		Custom size	Custom size

3mm thick steel plate stamped and formed, paired left and right Φ12MM 45# cold drawn round steel 5MM thick A3 steel plate welding Spray high-grade metallic yellow warning paint 30×10MM precision cold drawn rail M8×70MM special hexagonal pull-out screws

> Global automation OEM and ODM manufacturing service provider P75/76



WDD-2400 (2800

Track wandering car

Track travel trolley

Dimensions: 2400×600×300mm



		AURI!
serial number	content	Hardware parameters
1	Main beam	C-shaped steel 3mm thick, surface sprayed
2	roller	Φ7618/shaft 12; hot-dip galvanized pipe
3	Wheel stand	4mm thick carbon steel rectangular tube
4	steel wheel	45# steel-CNC precision turning with anti-derailment flanging
5	Roller center distance	167mm
6	armrest	Ф38×2 precision cold drawn tube CNC bending
7	safety devices	Built-in manual brake device

Technical Parameters Technical Paramete





Selection specifications Selectionspecifications

Length(L)mm	Width(W)mm
2400	600
2800	600
2400	800
2800	800

Performance characteristics PerformanceCharacteristics

Total manage of the control of the c					
serial number	Performance characteristics				
1	Running on rails, it is safer and more efficient, and is suitable for transporting panels between upper				
2	and lower processes;				
	The roller is equipped with a brake, which can effectively brake the plate, maintain the stability of the plate, and improve safety;				



Logistics transportation seri

WDDD-2400 (2800)

Double row track traveling car

Dimensions: 2400×600×300mm



Hardware Configuration HardwareConfiguration

serial number	content	Hardware parameters
1	Main beam	3mm thick steel plate is bent into C-shaped steel
2	roller	Precision welded steel pipe, 76 outer diameter, wall thickness 2mm
3	inner shaft	Φ15mm cold drawn round steel processing
4	Bearing	National standard mechanical precision bearings
5	Roller center distance	200mm
6	armrest	Φ40mm round steel pipe stretch bending welding
7	brake damper	5 thick steel plate welding

Technical Parameters Technical Parameter

Applicable workpiece	load	speed	power KW		
Applicable pad size					
1200-2400x610mm		1200kg	0		

Selection specifications Selectionspecification

Length(L)mm	
2400	600
2800	600

Performance characteristics PerformanceCharacteristics

serial	Performance characteristics
number 1	Running on rails, it is safer and more efficient, and is suitable for transporting panels between
2	upper and lower processes;
	The roller is equipped with a brake, which can effectively brake the plate, maintain the stability of the plate, and improve safety;

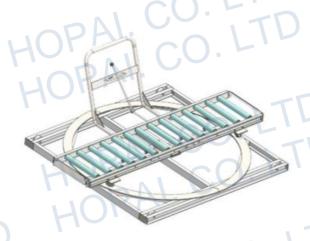
Global automation OEM and ODM manufacturing service provider P77/78

WDE-2400 Orbitaltumtable



serial number	content	Hardware parameters
1	Main beam	3mm carbon steel plate
2	roller	Φ76×1.8mm hot-dip galvanized pipe
3	inner shaft	Φ12mm drawn steel
4	steel wheel	Made of 45# round steel
5	Bearing	6304 national standard bearings
6	armrest	Φ40×2mm cold drawn pipe is rolled, bent and welded
7	Base	5mm thick 8# channel steel + \$\Phi 2000mm \text{disc welding}
8	brake	Wear-resistant polyurethane brakes

D Technical Parameters Technical Parameter



Selection specifications Selectionspecifications

2400 600 2800 600 2400 800 2800 800	Length(L)mm		Width(W)mm
2400 800	2400		600
2400	2800		600
2800 800	2400		800
	2800	.01	800

C Performance characteristics Performance Characteristics

serial number	Performance characteristics
1	It is suitable for conveying and switching between process sections in the furniture production workshop to improve the turnover rate between each process.

Applicable workpiece	load	speed	power	Pawar	Air source information
Applicable pad size				Power information	
2440×610×18mm	600kg	0			





Orbital double-row turntable

Dimensions: 2000 × 2000 × 300mm



Hardware Configuration HardwareConfiguration

serial number	content	Hardware parameters
1	Main beam	3mm carbon steel plate
2	roller	Φ76×1.8mm hot-dip galvanized pipe
3	inner shaft	Φ12mm drawn steel
4	steel wheel	Made of 45# round steel
5	Bearing	6304 national standard bearings
6	armrest	Φ40×2mm cold drawn pipe is rolled, bent and welded
7	Base	5mm thick 8# channel steel + Φ2000mm disc welding
8	brake	Wear-resistant polyurethane brakes

Length(L)mm	
2400	600
2800	600

Performance characteristics PerformanceCharacteristics

	Performance characteristics
1	It is suitable for conveying and switching between process sections in the furniture production workshop to improve the turnover rate between each process.

D Technical Parameters Technical Parameter	TO	Keep the production site in an orderly manner.						
Applicable workpiece	load	speed	nower					
Applicable pad size	IUau	speed	power					
1200-2400x610mm	1200kg	0						

Global automation OEM and ODM manufacturing service provider P79/80



SJR-250-600

90degree rotary lift



serial number	Hardware parameters
1	Countertop with roller (brake components can be added)
2	Japanese sealing rings and hydraulic components: Taiwan Seiko
3	Scissor arm: high strength manganese steel rectangular tube
4	Base: angle steel, with cushion

C Technical Parameters Technical Parameter



serial number Performance characteristics	
The table is equipped with a baffle for the roller to improve safety;	
2 Two-way control, both lifting and lowering are powered by hydraulic pressure, and the lifting and smooth;	lowering ar
Electrical appliances use integrated circuit boards for easy replacement; The hydraulic station is built-in to save space;	\ '
5 Foot switch controls lifting;	
6 It is suitable for transportation of production lines with height differences and transportation of goods at 90 degrees and 180 degrees;	

Applicable workpiece	load	speed	power	Power information	Air source information
Panel furniture pallets	1T	0-6m/min	1.5KW	Three-phase five-wire system 380V 50HZ	
				System Jou'V DUHZ	





SJB-2500/600

1ton fixed roller lift



serial number	Hardware parameters
1	Countertop with roller (brake components can be added)
2	Japanese sealing rings and hydraulic components: Taiwan Seiko
3	Scissor arm: high strength manganese steel rectangular tube
4	Base: angle steel, with cushion

Selection specifications Selectionspecifications

model	Table size	height range	load	speed	control metho
SJB-2500/600	2500×600	300-1100	1T	3m/min	
SJB-2500/800	2500×800	300-1100	1T	3m/min	Foot switch
SJB-2500/1000	2500×1000 300-1	100	2T	3m/min	

Performance characteristics Performance Characteristics

serial number		
1	The table is equipped with a baffle for the roller to improve safety;	
2	Two-way control, both lifting and lowering are powered by hydraulic pressure,	а
3	lifting and lowering are smooth;	
4	Electrical appliances use integrated circuit boards for easy replacement; The hydraulic station is built-in to save space;	
5	Foot switch controls lifting:	
6	Suitable for conveying in production lines with height differences;	

Technical Parameters Technical Parameter

Applicable workpiece	load	speed	power		
Panel furniture pallets	1Ī	0-6m/min	1.5KW	Three-phase five-wire	

Global automation OEM and ODM manufacturing service provider P83/84



SJC-250-1300 3T Power Roller Lift

3TPowered roller



serial number	content	Hardware parameters
1	Main beam	Carbon steel plate bending and plastic spraying
2	roller	7620, double sprocket
3	legs	Carbon steel plate is bent and sprayed, height adjustable
4	Motor	Taiwan brand
5	Connection control method	With photoelectric, PLC program control

Performance characteristics PerformanceC

erial number	Performance characteristics		
1	The table is equipped with a baffle for the roller to improve safety;		
2	Two-way control, both lifting and lowering are powered by hydraulic pressure, and the lifting and smooth;	lowering	are
3	Electrical appliances use integrated circuit boards for easy replacement;	1	
4	The hydraulic station is built-in to save space;		
5	Automatic control and foot switch control lifting;		
6	Suitable for conveying in automatic production lines with height differences;		

C Technical Parameters Technical Parameter

Applicable workpiece	load	speed	power	Power information	Air source information
L2400×1200mm	3000kg	0-6m/min	4.5kW	Three-phase five-wire	



Hardware Configuration HardwareConfigura

serial number	content	Hardware parameters
1	Main beam	Carbon steel plate bending and plastic spraying
2	roller	7620,Double sprocket
3	legs	Carbon steel plate is bent and sprayed, height adjustable
4	Motor	Taiwan brand

Selection specifications Selectionspecifications

Length	L)mm	Width(W)mm
25	00	600
280	00	
250	00	800
280	00	

serial number	Performance characteristics
1	The table top is flat and has a raised square tube to improve the convenience of forklift
2	hadinay control, both lifting and lowering are powered by hydraulic pressure, and the lifting and lowering are smooth;
3	Electrical appliances use integrated circuit boards for easy replacement;
4	The hydraulic station is built-in to save space;
5	Foot switch controls lifting;
6	Suitable for conveying in production lines with height differences;

D Technical Parameters Technical Parameter

Applicable workpiece	load	speed	power		
L2400×1200mm	3000kg	0-6m/min	3KW	Three-phase five-wire	
				system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P85/86



SJE-1950



Serial number	Hardware parameters
1	Table with roller and brake
2	Japanese sealing rings and hydraulic components: Taiwan Seiko
3	Scissor arm: high strength manganese steel rectangular tube
4	Base: angle steel, with cushion

B Performance characteristics Performance Characteristics

The tabletop is designed with an opening to facilitate manual forklift access to the storage space; Two-way control, both lifting and lowering are powered by hydraulic pressure, and the lifting and lowering smooth; Electrical appliances use integrated circuit boards for easy replacement; The hydraulic station is externally located to save space; Foot switch controls lifting;	serial number	Performance characteristics
3 smooth; 4 Electrical appliances use integrated circuit boards for easy replacement; 5 The hydraulic station is externally located to save space;	1	The tabletop is designed with an opening to facilitate manual forklift access to the storage space;
3 4 Electrical appliances use integrated circuit boards for easy replacement; 5 The hydraulic station is externally located to save space;	2	Two-way control, both lifting and lowering are powered by hydraulic pressure, and the lifting and lowering a smooth:
The hydraulic station is externally located to save space;	3	
Foot switch controls lifting;	7	
	Ů	Foot switch controls lifting;

C Technical Parameters Technical Parameter

Applicable workpiece	load	speed	power	Power information	Air source information
Standard plate size	3000kg	0-6m/min	3KW	Three-phase five-wire	



Heavy duty



serial number	content	Hardware parameters
1	Main beam	Carbon steel plate bending and plastic spraying
2	roller	7620, double sprocket
3	legs	Carbon steel plate is bent and sprayed, height adjustable
4	Motor	Taiwan brand

serial number	Performance characteristics	
1	The table top is flat (square tubes can be added to increase the convenience of forklift loading);	
2	Two-way control, both lifting and lowering are powered by hydraulic pressure, and the lifting and	lowering ar
3	smooth; Electrical appliances use integrated circuit boards for easy replacement;	
4	The hydraulic station is built-in to save space;	
5	Foot switch controls lifting;	
6	Suitable for conveying in production lines with height differences;	

C Technical Parameters Technical Parameter

Applicable workpiece	load	speed	power		
L1200-3000×W600-1200mm	5000kg	0-6m/min	3KW	Three-phase five-wire	
				system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P87/88



serial number	content	Hardware parameters
1	Main beam	Carbon steel plate bending and plastic spraying
2	Rechargeable/sliding type	48V lithium battery/380V AC
3	Motor	Delta servo
4	control method	With photoelectric, PLC program control
5	Roller spacing	250mm
6	Drum diameter	108mm

serial number	Performance characteristics
1	Can realize software docking and intelligent handling;
2	Can be intelligently connected with EMS software (function optional);
3	Can realize point-to-point designated route stylized transportation;

Technical Parameters Technical Parameter

	Applicable wor	kpiece	lead .	speed			Airenne
long	Width	high	load	Carrying capacity: 0-12	power	Power information	Air source information
2440mm	1220mm	≤1000mm	3T	meters/minute	3KW	Three-phase five-wire	





Dimensions: 2500x800x300m



serial number	content	Hardware parameters
1	Main beam	Carbon steel plate bending and plastic spraying
2	Drag chain type	380V AC
3	Motor	Taiwan brand
4	control method	With photoelectric, PLC program control
5	Roller spacing	250mm
6	Drum diameter	108mm

B Performance characteristics PerformanceCharacteristics

serial number	Performance characteristics
1	Can realize software docking and intelligent handling;
2	Can be intelligently connected with EMS software (function optional);
3	Can realize point-to-point designated route stylized transportation;

C Technical Parameters Technical Parameter

Applicable workpiece			workpiece				
long	Width	high	load	speed	power		
2440mm	1220mm	≤1000mm	3T	Carrying capacity: 0-12	4.5kW	Three-phase five-wire	
				meters/minute		system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P89/90



MCA-400

Double station gantry loading and unloading machin

Double station gantry loading and unloading machine

Dimensions: 3400x2500x200-1300mm



serial number	content	Hardware parameters	
1	square tube	200*200*8	
2	Motor	Delta	
3	speed	6Second-rate/min	
4	X-axis travel	3600mm	
5	Z axis	height above ground 300-1600	
6	Rated load capacity	80KG	

C Technical Parameters Technical Parameter

Performance characteristics PerformanceCharacteristics

serial number	Performance characteristics
1	Mainly works by attaching the vacuum suction cup to the surface of the workpiece;
2	Suitable for automatic loading and unloading of high-quality surface plates;
3	The gantry type loading and unloading machine is an indispensable supporting equipment in the automated production of panel furniture manufacturers.
	Known for its speed, smoothness and precision, its high-end appearance and perfect degree of

Applicable workpiece						Air source
length-width	high	load	speed	power	Power information	information
280-3000x250-1300mm	≤1300mm	60kg	6-8 times/minute	3KW	Three-phase five-wire	0.6MPa
					system 380V 50HZ	

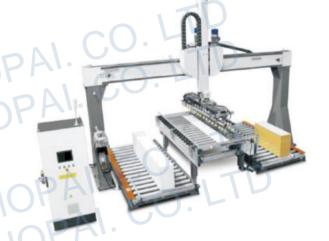


Gantry loading and unloading series



Three-station gantry loading and unloading machine

Dimensions: 3400x2500x200-1300mm



Hardware Configuration HardwareConfiguration

	content	Hardware parameters
1	square tube	200*200*8
2	Motor	Delta
3	speed	6-8Second-rate/min
4	X-axis travel	3600mm
5	Z axis	height above ground300-1600
6	Rated load capacity	80KG

Pertorma	ince characteristics
serial number	Performance characteristics
1	Mainly works by attaching the vacuum suction cup to the surface of the workpiece;
2	Suitable for automatic loading and unloading of high-quality surface plates;
3	The gantry type loading and unloading machine is an indispensable supporting equipment in the automated production of panel furniture manufacturers.
	Known for its speed, smoothness and precision, its high-end appearance and perfect degree of automation;

C Technical Parameters Technical Parameter

Applicable	load	speed	achievement			
length- high			domovement			
280-3000x250-1300mm	≤1300mm	60kg	6-8 times/minute	4.5kW	Three-phase five-wire	0.6MPa
					system 380V 50H7	

Global automation OEM and ODM manufacturing service provider P91/92

MCC-900

Large span gantry loading and unloading machine

loading and unloading machine



serial number	content	Hardware parameters
1	square tube	200*200*8
2	Motor	Delta
3	speed	4 times/min
4	X-axis travel	4500mm (up to 10 meters)
5	Z axis	Height above ground 300-1600
6	Rated load capacity	80KG

B Performance characteristics PerformanceCharacterist

serial number	Performance characteristics
1	Can realize software docking and intelligent handling;
2	Can be intelligently connected with EMS software (function optional);
3	Safe and reliable;

Technical Parameters Technical Parameter

Applicable workpiece		load	speed	power	Power information	Air source	
length-width	high	Ivau	speed	power	r ower information	information	
280-3000x250-1300mm	≤1300mm	60kg	4 times/minute	4.5kW	Three-phase five-wire	0.6MPa	



Gantry loading and unloading series

Frame gantry loading and



Hardware Configuration HardwareConfouration

serial	content	Hardware parameters
1	square tube	120*80*5
2	Motor	Taiwan brand
3	speed	6-8 times/min
4	X-axis travel	2200mm
5	Z axis	Height above ground 300-1600
6	Rated load capacity	80KG

B Performance characteristics Performance Characteristics

serial number	Performance characteristics
1	Can realize software docking and intelligent handling;
2	Can be intelligently connected with EMS software (function optional);
3	Safe and reliable;

C Technical Parameters Technical Parameter

Applicable workpiece			load	speed	achievement		
	length-width	high	loau	speed	achievement		
28	80-2200x250-800mm	≤1300mm	60kg	6-8 times/minute	4.5kW	Three-phase five-wire	Comes with blower
						system 380V 50HZ	

Global automation OEM and ODM manufacturing service provider P93/94

MCE-30

Flat warehouse

Dimensions: 14500x8000x4500mm (standard 30 location

Hardware Configuration HardwareConfiguration

serial number	content	Hardware parameters
1	frame	Welded and formed using H-shaped steel
2	guide	Silver
3	Motor	Mitsubishi servo motor/Xinbao/Jingrui reducer
4	timing belt	Italianate
5	Pneumatic Components	AirTAC
6	suction cup	Yamila
7	touchscreen	PROFACE
8	Low Voltage Electrical/Sensors	Snyder/SICK
9	control method	With photoelectric, PLC program control
10	Host computer	Advantech Industrial Control



serial r	number	Performance characteristics
	1	Can be intelligently connected with ERP/MES software (function optional);
	2	Stacking height: within 1600mm; if the height needs to be adjusted, the overall height needs to be adjusted accordingly;
3	3	Average plate processing speed: 1 sheet/minute;
	4	Storage capacity can be customized according to customer needs;
Ę	5	Safe and reliable;

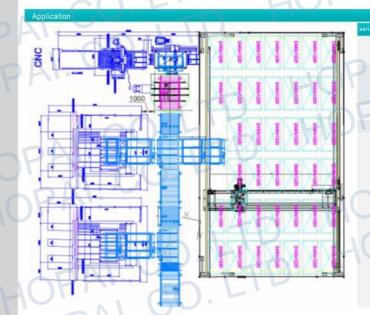
C Technical Parameters Technical Parameter

Applicable workpiece Applicable panel size	load	X/Y/Zspeed	power	Power information	Air source information
2440mmx1220mm	80kg	0-60m/min	6KW	Three-phase five-wire	0.6MPa
				system 380V 50H7	

HOPAI CO. LIDE



Classic app layout Application Layo



1	The pallet is hoisted into the corresponding storage location of the flat warehouse by a crane, and
	then the gantry machine of the flat warehouse schedules production according to ERP Request paneling;
2	The plate stacks assembled by the gantry machine are moved by the heavy-duty translation

machine to the litting heavy-duty power roller table.

Then flow to the rear loading table of the electronic saw respectively; flow to the advanced heavy-load rotating jacking and leveling of the plate stack of the engraving machine.

Move the drum machine and then flow into the feeding lift table of the engraving machine;

When an abnormality occurs, unprocessed panels can flow out through the roller table with a forklift position:

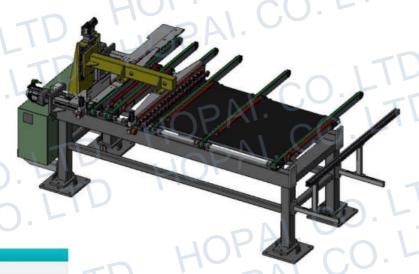
If the gantry machine fails, the flow can be distributed to the electronic saw and engraving machine through the drum table with a forklift space;

MCS-2800

Flexible edge banding machine connection

Flexible edge banding machine connection

Dimensions: 3400x1800x1600mm



Hardware Configuration HardwareConfiguration

1 servo motor Delta 3kw 2 frame Rectangular tube welding CNC processing 3 Conveyor timing belt AT10>Domestic T10.25% pulling force;			
2 frame Rectangular tube welding CNC processing 3 Conveyor AT10+super-quiet layer+wear-resistant PU German high-strength stan	serial number	content	Hardware parameters
3 Conveyor AT10+super-quiet layer+wear-resistant PU German high-strength stan	1	servo motor	Delta 3kw
timing holt	2	frame	Rectangular tube welding CNC processing
	3		AT10+super-quiet layer+wear-resistant PU German high-strength standard AT10>Domestic T10 25% pulling force;
4 guide Taiwan Bank of China	4	guide	Taiwan Bank of China
5 PLC Delta control system	5	PLC	Delta control system
6 Low voltage electrical French Schneider	6	Low voltage electrical	French Schneider

B Performance characteristics PerformanceCharacteristic

serial number	Performance characteristics
1	Flexible pinch feeding of different sizes can be achieved;
2	QR code reading is used to intelligently obtain panel information, and the
3	equipment intelligently tracks and feeds materials; Safe and reliable.;

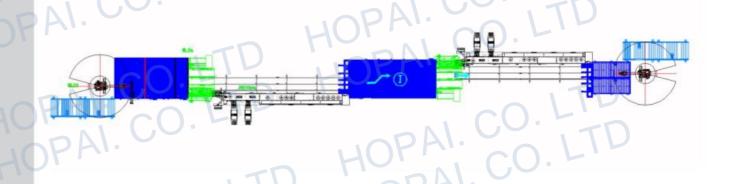
C Technical Parameters Technical Parameter

Appl	load	speed	power	Power information	Air source		
long	Width	load	Specu	power	Fower information	information	
250-2440mm	200-1200mm	50kg	0-45m/min	3KW	Three-phase five-wire	0.6MP	

廖源派股份

Classic app layout Application Layout

Applicat



Layout applicable objects: panel furniture edge sealing connection

Process path: robot loading \to roller conveying \to auxiliary edge sealing \to opposite edge conveying \to auxiliary edge sealing \to Robot blanking

Layout	Layout configuration equipment list									
erial number	Device name	device ID								
1	Powered roller conveyor		6000×3300×900±100	1 set	Conveying sheets					
2	Pushing hands (left mobile	phone)	2500×3600×900±100	1 set	Auxiliary edge banding					
3	Powered roller conveyor		8000×3300×900±100	1 set	Conveying sheets					
4	Push Hand (right phone)		2500×3600×900±100	1 set	Auxiliary edge banding					
5	Powered roller conveyor		3500×3300×900±100	1 set	Conveying sheets					
6	Palletizing robot Powered roller conveyor		R2600/200kg 3000×1200×300±30	2 units	Palletizing Sheet conveying					

Global automation OEM and ODM manufacturing service provider P97/98



No.: DMB	J-01				Main c	onfiguration p	parts
serial number	Accessory name	quantity	unit	serial number	Accessory name	quantity	uni
1	Translational aluminum alloy	N	rice	5	Translation end panel	4	Grou
2	Translation active synchronization wheel	1	Only	6	Bearing	4	Only
3	Translation passive synchronization wheel	1	Only	7	Tension adjustment block	2	Only
4	Translation A10 Timing Belt	1	strip	8	Slide nut set	12	set





No.: DME	-			_		figuration	
serial number	Accessory name	quantity	unit	serial number	Accessory	quantity	unit
1	Pressure wheel assembly 1	1		18	Expansion sleeve EUX21-d22	1	
2	Pressure wheel assembly 2	2		19	timing belt	2	
3	Pressure wheel assembly 3	1		20	Reducer RV030-0.25KW(i=25)	1	
4	Pressure wheel assembly 4	1		twenty one	Aluminum profile end cap	2	
5	Pressure wheel assembly 5	1		twenty two	Slide rail HSR25	1	
6	Synchronous wheel 5M 56 teet	h 1		twenty three	Slider HSR25A	2	
7	Pulley axle	1		twenty four	Lead screw flange	1	
8	Pressure wheel assembly 8	4			Motor		
9	Pressure wheel assembly 9	'		25	NRS6r frame 1	1 2	
10	Double pulley	1		26	Motor pad	1	-
11	Deep groove ball bearings	1		27	RV030-090	1	
12	Sun gear	2		28	"57 series two-phase hybrid servo mo	tor" 1	
13	Pressure wheel assembly 12	1		29	Lift motor base 1	1	
14	Pressure wheel assembly 13	1		30		1	
15	Pressure wheel assembly 14	1		31	"FK fixed side screw support seat"	1	
16	Pressure wheel assembly 15	1		32	Trapezoidal screw	1	
17	Pressure wheel assembly 16	1		33		1	





No.: DMBJ-03 Main configuratio								parts
	serial number	Accessory name	quantity	unit	serial number	Accessory name	quantity	unit
	1	Lifting component 1	1		8	Lifting components8	2	
	2	Lifting component 2	1		9	Rubber pad	18	
	3	Lifting component 3	1		10	MA32x40SCA	2	
	4	Lifting components 4	2		11	Spherical bearing	2	
	5	Lifting components 5	2		12	Head and shoulder bolts 10 x 50	8	
	6	Lifting components 6	8		13	Socket head cap screws	2	
	7	Lifting components 7	-1		14	Copper sleeve 10-12-20	4	

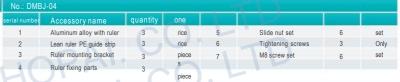




Fixed ruler module	
	s
A 1	
The state of the s	









No.: DMB	No.: DMBJ-05							
serial number	Accessory name	quantity	unit					
1	Geared	1	tower	9	Tension adjustment block	1	piece	
2	500 foo aluminum alloy	N	rice	10	Passive wheel bearing	2	S Only	
3	Driving pulley	1	Only	11	circlip	2	Only	
4	Main drive shaft	1	Only	12	Pressure belt bearing	10	Only	
5	Reducer mounting base	1	piece	13	Pressure belt bearing seat	2	piece	
6	Reducer mounting plate	1	S	14	Safety cover with wheels	2	S	
7	Passive pulley	1	piece	15	Slide nut set	30	piece	
8	Passive pulley shaft	1	S	16		1	S	
		A 1	Only		Large nut set		set	



No.: DME	J-06		Only				set
serial number	Accessory name	quantity	unit				
1	Cylinder fixing plate	1	pieces	13	swing board	4	pieces
2	Guide rod group	2	piece	14	Movable bolt	4	pieces
3	Guide rod fixing plate	1	Siece	15	Spacer	1	indivual
4	20 optical axis	1	and	16	40-160-720	1	pieces
5	LHR20 Slider	2	indivual	17	40-160-2	1	pieces
6	SC40x50S cylinder	1	indivual	18	HFC8-4080-B	2	
7	F-M12X125F floating joint	1	indivual	19	Connection board	1	pieces pieces
8	Connection board-6	1	piece		Connection board	1	
9	Fixed plate-3	1	Biece	20	AR20001 barometer	1	pieces
10	Bolt fixing block	4	Siece	twenty one	spring 22*45	4	set
11	Block wheel-2	4	Biece	twenty two	ZGL connection board - 3	2	indivual
12	628 Deep groove bearing	4	fhdivual	twenty three			pieces

Global automation OEM and ODM manufacturing service provider P99/100



Drum outer diameter 2&3mm inner shaft diameter 2&15mm

No.: DMBZ-01



Translation active synchronization wheel

Tooth shape Number of teeth



	No.: DMBZ-02	
	serial number	Accessory na
1	Rolling surface height after installation	130mm
	Main material	Carbon fiber PA6
	color	black
	Applicable to celling outs	45



on passive synchronization wheel	No.: DMBZ-05	
	serial number	Accessory nan
ASSESSED TO SECOND	Tooth shape	At10
	Number of teeth	26mm
n passive synchronization wheel	Tooth surface width	(W) 22mm
A SECTION AND ADDRESS OF THE PARTY OF THE PA		





No.: DMBZ-03	علسانت
serial number	Accessory name
Main material	Carbon fiber PA66
color	black
Configure sync wheel	Synchronous wheel

coupling	No.: DMBZ-06	
	serial number	Accessory
0000	Dimensions	
- BB/BB	Main material	High strength
The second second	Inner hole size	Ф20





At10

15mm

Customized length

Customized length

No.: DMBZ-07	
serial number	Accessory nam
Dimensions	120*80
thickness	1.2mm
Main material	galvanized sheet
Surface treatment	galvanized





No.: DMBZ-08	
serial number	Accessory name
Applicable shaft diamet	er 30mm
thickness	46mm
Main material	cast iron
Surface treatment	Paint







Global automation OEM and ODM manufacturing service provider P101/102

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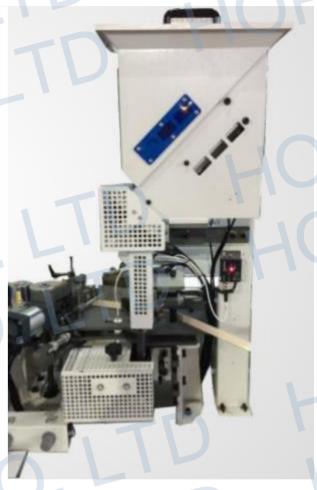
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Fully automatic melting system

China Woodworking Machinery Accessories Expert





Product advantages

- Hot melt glue particles Automatically addadd, reduce manual addition Reduce glue workload and save labor cost.
- 2.Colloidal pre-melt, more suitable for large batches and efficient Increase productivity and enhance product competitiveness.
- 3. Amount of hot melt glueAutomatic adjustment, through the liquid level The sensor senses the glue and thus controlsAutomatic glue addition.
- 4. Rapid glue melting and gluing device, Fast heating, glue application
 Uniform, small pinholesIt's okay to have such characteristics favored by industry professionals.











Product advantages

- 1. Non-flammable, easy for long-distance transportation, No fire hazard. 2. Non-toxic and odorless, no harm to human body after long-term use. 3. No corrosion, no harm to hands.
- 4. Small atomization dosage, long-term use, saving costs considerable.
- 5. Excellent glue separation effect.

Product advantages

1. Low voltage 24v DC control, safe and reliable. 2. The nozzle is finely made, has a long service life and canRefined

Adjust and save solvent.

3. The installation location is small and does not occupy space.

Glue level probe signal amplification processor





R3E-8/16 L12

Extended probe

HOMAG new edge

banding machine

Applicable to

C-505PEEK Applicable toNKR780 NKR782 KDF550 KFD540

4008400168



4008400144

R3EW-3/8 L10 Applicable to HOMAG 210, SCMB anding Machine



4008400145

R3E-5/12 Suitable for 210 310 525 526 and other heroic, JIDONG and Supai edge banding machines



4008400199 4008400200

CLS45-L05SVK44 Suitable for 210 310 525 526 Waiting for HOMAG, JIDONG and Supai edge banding machines





product description



Nanxing edge banding



heroicHAC83 edge banding machine plastic box



Huali edge banding machine plastic



JIDONG, Xianda, NanxingN.B.Seriedge banding machineGlue box



HOMAG series edge banding machine glue application device



Series X HOMAG120/140C/NKR780\782 New gluing device



SCMEdge banding machin



IMAGIue box

product description



Vertical drilling mandrel order number: 2-031-95-4431

Horizontal drilling mandrel order number: 2-024-95-6492

Applicable toWEEKE PTP100.PTP160.Bx500 and other models











High flexibility

Suitable for handling width 20MMabove, various materials, shape, Surface and pick-up points of the workpiece



Used with small robots, which can reduce the system cost, Reach the robot's maximum job acceleration Spend

low maintenance

Modular design, quick change sealing strip

High energy efficiency

Another talk about fluid design, improve energy utilization efficiency, thereby reducing The cost

Low noise

Low noise operation, the sound level is only 74dB.



HPP180Electronic saw large saw assembly

Order number: 8-KL000052

Part number: 2209662252 2209662261

HPP180Electronic saw groove saw assembly

Order number: B-KL000052

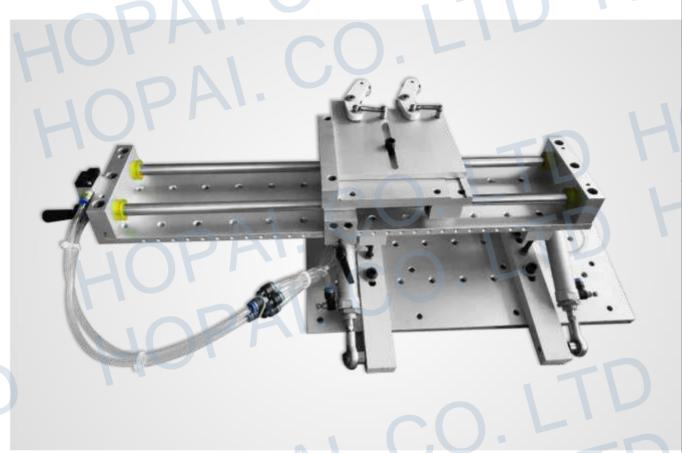
Part number: 2209662422 2209662421



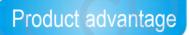
Product advantage

- 1, High-precision machine tool production and processing
- 2, Use imported high-quality bearings
- 3.1-year warranty, you can buy with confidence







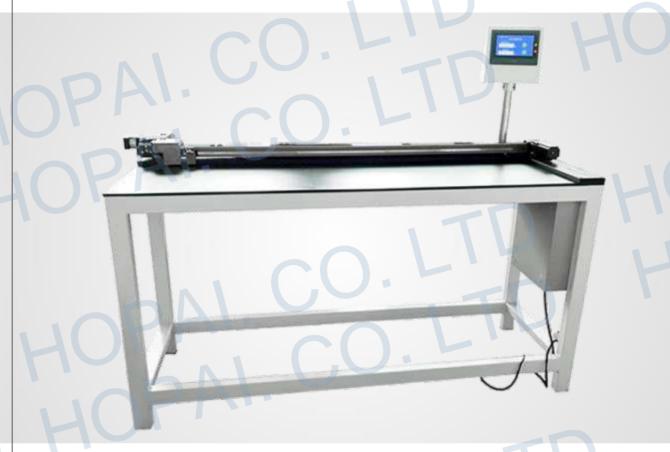


Automatically adjust lifting

Convenient

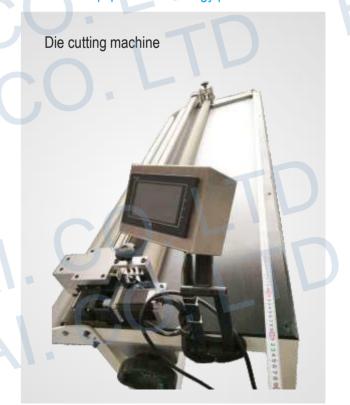
Improve efficiency





Factory non-standard customization business and non-standard equipment technology provision









product description



4008600175

GMIX3-000-06 plate pusher suitable for



4008611218

ITD 27A 4Y3632HBXKR1S12IP6506 Saw travel encoder is suitable for HPP180 model



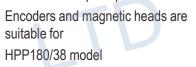
4008600147

GMIX1A-010-3.0 pusher encoder Applicable to HOLZMA 430, 510, 380, 300, 250, HPP180/32 and other models



Product advantages

- 1. Low price, reducing usage cost.
- 2. Exclusively designed matching dust blowing suit for users to choose from. Reduce the possibility of dust entering the suction cup.
- 3. Quality assurance, guaranteed return within 1 week, replacement within 2 weeks, half a year Warranty.











BIESSE wood sucker

Name	Standard sizes	Order number
BIESSE sucker	146*132*H74	D-JG0036000
BIESSE sucker	145*74*H74 with aluminum base	D-JG0036007
BIESSE sucker	146*131*H48*54	D-JG00360146
BIESSE sucker	146*132*75*29	D-JG074578
BIESSE sucker	146*132*50*29	D-JG074579
BIESSE sucker	146*132*29(with steps)	D-JG074580
BIESSE sucker	146*132*30	D-JG074590
BIESSE sucker	146*132*75*48	D-JG074605
BIESSE sucker	146*132*55*48	D-JG074606
BIESSE sucker	146*132*75	D-JG074613

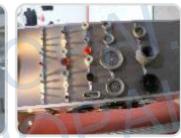






















Edge banding machine parts matching/equipment upgrade



Front and rear cutting unit with vacuum



Multi-channeltapefeedtray



Separate injection device



Edge banding machine pre-melt adhesive device



Glue box and pressure belt unit



Feeding stop device



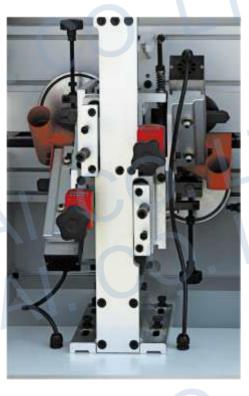
Suspended finishing and rough repairing unit



Preheating grilling lamp device



Flat blade device



Finishing and roughing unit

Edge banding machine parts matching/equipment upgrade

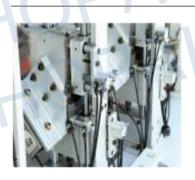


Heavy duty tracking device





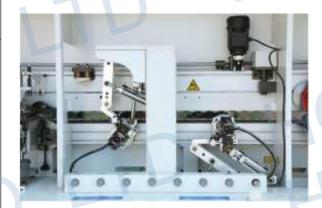
scraper, blade unit



Automatic knife adjustment device



Polishing device



light weight tracking unit



Automatic knife-adjusting double scraper device



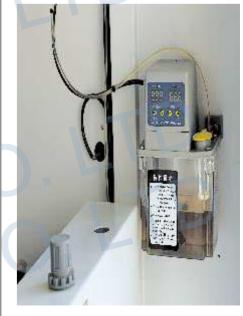
Narrow side pressure wheel device



wire cutter



Electric beam pressing device/electric one-button positioning



Central lubrication device

Electronic saw table panel Sawing table tops, floating table tops

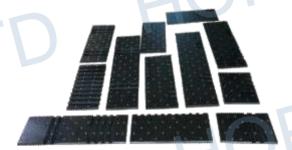




Customized various electronic cutting saw table panels

HPL380 sawing tabletop

Order number: HPL380002 Part number: 2233651191





HPL430 sawing tabletop

Order number: B-KL000674253 Part number: 2233657101

HPP180 sawing table panel

Order number: KL0000403

Part number: 2208678630, 2208678631



HPL430 floating table top

Order number: KL0000476

Part number: 2052669280



HPP180 air floating table panel

Order number: KL0000401 Part number: 2052668010



HPL380 floating table top

Order number: B-KL000674280 Part number: 2052668870

Electronic saw clamp



Ordernumber	Part Number	Applicablemodels
KL006002	KL006002	HPP180/38 new style
HPP180019	HPP180019	HPP180/38 new style
BS0000529	2032658130	HPP180/38/38 old model
BS0000528	2032658160	HPP180/38/38 old model
KL32566	2032920760	HPP180/32/32
KL32567	2032920770	HPP180/32/32
KL0000420	2032655610	HPL11/HPP11
B-KL203	2032655660	HPL11/HPP11
BS00045475	2032657561	HPL380/38/22
BS00045474	2032657521	HPL380/38/22
KI0000318	2032657440	HPL430/43/22









180 electronic saw clamp chuck Order number KL0000540 Part number: 3410114540

Plate pusher clamp chuck Order number: KL0000247 Part number: 2032655620

Eccentric nut Order number: B-FB0009955471 Part number: 3402050150

180 clamp cylinder Order number: B-KL74299 Part number: 1003656320









380 double clamp feet Clamp cylinder Order number: B-KL000125 Order number: BS0000468 Part number: 1003650030 Part number: 3405082130

Clamp backstop Order number: B-KL00067344 Part number: 3406017580

Clamp backstop Order number: B-KL000674202 Part number: 3406019001



HPP180 clamp back plate

Order number: KL0000388

Part number: 3406017590







HPL380 double clamp housing Order number: B-KL000478 Part number: 2032657511

HPL380 double clamp housing Order number: B-KL00479 Part number: 2032660241

Clamp backstop Order number: B-KL000479

Special electrical for electronic saws



Schmersal travel switch Order number: DQ000084 Model: Z4VH335-11Z-M20



Schneider travel switch Order number: DQ0000025 Part number: 4008320801 4008320895



HOLZMA electronic saw plate photoelectric switch Order number: KL0000352 Part number: 4008611145



HPL380 safety door switch Order number: KL0000320 Part number: 4008320625



Proximity switch, saw zero switch Order number: DQ0000016 Part number: 4008610158



Proximity switch. limit switch Order number: SG0000008 Part number: 4008320546



180 plate pusher servo motor Order number: B-KL000674207 Part number: 4075020756



New HPP180 regulating motor Order number: KL0214 Part number: 4070012666



Adjustable DC motor for small saw Order number: KL0000030 Part number: 4070011808



Adjustable DC motor for small saw Order number: KL0000019 Part number: 4070011014



KEB saw truck inverter Order number: B-KL000674018 Part number: 4008391609



Electronic saw Beckhoff communication card Order number: KI0000031 Part number: 2082654360



Magnetic ruler magnetic strip Order number: DQ00964 Part number: 4008602056



Imported towing cable (shielded)



HPP180 Saw Encoder Order number: KL0000323 Part number: 4008611218



HPP250 Saw Encoder Order number: KL0000034 Part number: 4008610729

Special accessories for electronic saws



Small saw lifting adjustment device Order number: KL0000246Part number: 2209655792



180 electronic groove saw adjustment device Order number: KL0000284 Part number: 3411015690



HOLZMA electronic sawGroove saw height adjustment device



The air float is 15x15



The air float is 18x15



HOLZMA electronic saw pressure beam single side brush Order number: B-KL00067342 Part number: 3405010850



HOLZMA electronic saw pressure beam double-sided brush Order number: B-KL0006707 Part number: 3405010871 3405011150



180 electronic saw saw drag chain Order number: KL0000015 Part number: 4007222283



180 electronic saw drag chain link

Order number: KL0000016



180 electronic saw large saw belt Model: PL1270/500L Part number: 4007010200



New 180 electronic saw small saw belt Model: L1016 400J Part number: 4007010183



Old 180 small saw belt Model: PJ1219-480J Part number: 4007011800









HPL300 new 380 small saw belt Model: 1400-S8M-12 Part number: 4007013216

HPL300 380 430 large saw belt Belt model: 1000-S8M-30 Part number: 4007013207

HPL380 large saw belt Model: 1256-S8M-30 Part number: 4007011047

HKL430 large saw belt Model: S8M-1136-30 Part number: 4007010444

Other cutting equipment



HPP11HPP180 triple piece Order number: BS0000309 Part number: 2041650980



430pressurebeamcynder Order number: B-KL0106731 Part number: 1003656370



180pressurebeamcynder Order number: KL12544 Part number: 1003656330



HPL380pressurebeamcylinder Order number: E-TY00559 Part number: 1003656291



HOLZMA electronic saw lift solenoid valve Order number:KL0000359 Part Number:0820058761/4011041313



HOLZMAeectroncsawpressurebe amsoenodvave Order number: BS000551401 Part number: 0820059051 4011041312



HOLZMAeectroncsawpressurebe amsoenodvave Order number: BS0000116 Part number: 4011041426 0820058026



Arcontroedcheckvave Order number: BS0000034 Part number: 4011040690 0821003051



Arcontroedcheckvave 0821003076



HPP180 electronic saw side lifting slider Order number: 0821003076 Order number: B-KL000017 Part number: BS0000294 Part number: 4006103457



HPP180 electronic saw main saw lifting slider Order number: 000211 Part number: 4006103452 4006103205



Varouseectroncsaws sawtruckwakngsucton Dustgueboard



Haomaeectroncsaw Pressurebeamspongestrp



Dust strip 235×30 275×30



HPP180 side knife Order number: KL002042 Part number: 3416163820



Small saw blade flange locking screw Order number: B-KL6266 Part number: 2209664920 Orthodontics



Smallsawbladeflangebolts Order number: KL0000364 Part number: 2209660940 Orthodontic



Largesawbladeflangelockingscrew Order number: KL0000367 Part number: 2209660950 reverse teeth



Largesawbladeflangelockingscrew Order number: B-KL000674219 Part number: 2209664900 Anti-thread

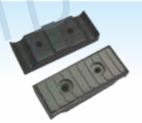
Chain block pressure wheel feeding pulley



HOMAG edge sealing machine conveyor chain block 98 ×80



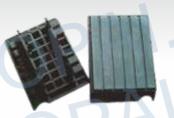
Rhinoceros delivery chain block $95 \times 48 \times 25$



HOMAG edge sealing machine conveyor chain block 98 ×80



HOMAG edge sealing machine conveyor chain block 98 ×80



HOMAG edge sealing machine conveyor chain block 98 ×80



HOMAG conveyor chain block $95 \times 69 \times 18$



HOMAG edge sealing machine conveyor chain block 80x 30



HOMAG edge sealing machine conveyor chain block 80 × 62 × 18



Pellet-side sealing machine conveyor chain block 80×72



HOMAG edge sealing machine conveyor chain block 80×98



SCM edge sealing machine conveyor chain block 76×81 x 19



HOMAG edge sealing machine conveyor chain block press wheel



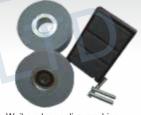
Edge sealing machine conveyor chain block 100 × 35\phi54x\ph8x40



SCM edge sealing machine conveyor chain block 76x81x32



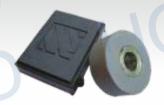
IMA edge sealing machine conveyor chain block 80×60



Weiba edge sealing machine conveyor chain block 71 × 48press wheel x 19



Chain block pressure wheel



ERGHO edge sealing machine conveyor chain block 79×61 pressure wheel φ60×24



The conveyor chain block was 127×70



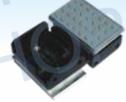
IDM edge sealing machine conveyor chain block 80×74 pressure wheel 60× 20



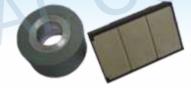
IDM edge sealing machine conveyor chain block 72 ×70



Flying Dragon edge sealing conveyor chain block 80×72 pressure wheel φ67×28φ67x14



HOMAG edge sealing machine conveyor chain block 70×46×35



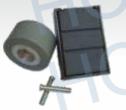
SCM edge sealing machine conveyor chain block 63×25 pressure wheel 48x25



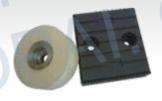
IDM edge sealing machine conveyor chain block 85 × 82×18



IDM edge sealing machine conveyor chain block 71 × 48 × 20 excitation edge sealing machine



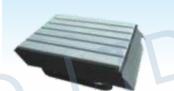
SCM edge sealing machine conveyor chain block 71 × 48φ 48 ×25



IDM edge sealing machine conveyor chain block 80×74 pressure wheel phi 67×27



HOMAG edge sealing machine conveyor chain block 116 × 58 × 18



Edge sealing machine conveyor Ediain block 110 × 80 ch



Edge sealing machine conveyor chain block 80 ×61



HOMAG edge sealing machine conveyor chain block 80X62



Nanxing edge sealing machine conveyor chain block 80X72

Chain block pressure wheel



Edge sealing machine copper pin wheel



SCM edge sealing machine conveyor wheel



Conveyor wheel, Φ30xφ23x 100



Can be customized according to customer needs all kinds of nonstandard rubber wheel



HOMAG edge sealing machine tracking wheel

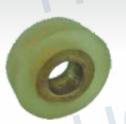
φ40×10 φ31×8 φ31×16



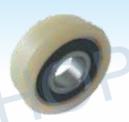
Dragon edge sealing machine tracking wheel $\phi 40 \times 14 \quad \phi 37 \times 12$



KAL series edge sealing machine tracking wheel 31x 8x8



Anti-collision wheel in 40x in 15x14



φ 43 × φ 15 × 16



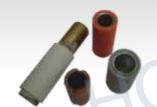
 $\phi 45 \times \phi 15 \times 11$



φ 37 × φ 10 × 12 φ 40 × φ 10 × 12



Belt feeding wheel ϕ 18 \times 40



Edge sealing machine conveyor wheel

 ϕ 25 × 110 ϕ 26 × 60 ϕ 24 × 52 ϕ 32 × 52





φ27×φ12 ×45 φ40×φ20 ×60 φ28×φ19 ×49 φ30×φ14 ×50



SCM edge banding machine feed pulley ϕ 25 \times ϕ 12 \times 80

Chain block pressure wheel feeding pulley



Manual sealing rubber wheel φ 35 × 40 φ 40 × φ 20 × 60 φ 27 × φ 12 × 45



Manual sealing rubber wheel $\phi 40 \times 18 \times 68$ \$40×16×68



NKL210 automatic feeding pulley 3017181510 ф18Хф12Х40



KDF140 NKR780 automatic rubber wheel for belt feeding 3607180120 24X52



KDF140 NKR780 belt feeding driven rubber wheel 3607181130 50X32X14.5



JIDONG delivery rubber wheel 60X26X16



210 belt feeding driven wheel 2007336660



KAL210 310 belt feeding automatic rubber wheel 2007111280 ф33Хф12Х40



HOMAG track pressure wheel (iron wheel) 3017185860 50X23X10



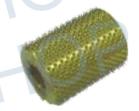
HOMAG track pressure wheel (plastic wheel)



HOMAG track pressure wheel (iron wheel) 3017185850 41X23X10



Belt feed check wheel 2007035080 20X15



Edge banding machine copper pin wheel



Edge banding machine iron pin wheel

Polishing cloth wheel



 $\phi 150 \times \phi 12 \times 30$



φ150×六角19×20



 $\phi 150 \times \phi 19 \times 20$



 $\phi 200 \times \phi 40 \times 15$



 $\phi 150 \times \phi 50 \times 20$ φ180×φ50×20



 $\phi 180 \times \phi 50 \times 20$



Φ175×Φ56×20



φ120×六角19×10



350X80X15 full cloth



350X80X15



290X80X15



180x56x10



φ180×φ56×20



150X56X20

150X22X20

φ160×φ19×20

Motors and accessories









Front and back cutting motor 4075010736

Front and back cutting motor 0.35kW 0.55kW

Front and back cutting motor 4075010554

Cover machine trimming



HOMAG edge banding machine Glued drive motor 0.37KW



HONAG gluing motor

2082010990

HOMAG edge banding machine Glued drive motor 0.37KW



210 tracking motor 4075011017



tracking motor 4075010551



210 refined motor 4075010555



Fine repair motor 4075010686



JIDONG precision motor 0.7KW 300Hz





JIDONG front and rear cutting motor 0.37KW 200Hz

Front and back cutting motor 4075010554

Feeding servo motor 4070012482 4075011125

Air Canada CDM07+CDMA0.7+CK03IA

Motors and accessories



Edge banding machine trimming cutter motor 0.37KW 0.5KW 0.73KW



Woodworking gong electromechanical spindle



Edge banding machine cutter motor



Edge banding machine trimming motor 0.7KW 0.55KW



Edge banding machine trimming motor 0.7KW 0.55KW



Feed servo motor reducer



Edge banding machine polishing motor 0.18KW 0.25KW



HOMAG edge banding machine motor



Edge banding machine trimming motor 0.55KW 0.6KW



Edge banding machine trimming motor 0.7KW 0.55KW



Edge banding machine trimming motor 1.1KW 1.8KW



aviation plug
With screw lock







Motor end cover wind blade



Electrical



Frequency converter 4008391118



Frequency converter 4008391253 09F5CBB-YA53



Frequency converter 4008391708



Frequency converter 4008392165



Inverter panel 4008391279 4008391226



Magnetic ring switch 4008320426 0830100469



Photoelectric switch 4008611001 WL9-3F2234S20



Magnetic ring switch 4008320419 0830100366



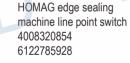
Reed switch 4008320939 IFM Mk5138



Photoelectric switch 4008611024 SICK WT2S-P231



210 Edge bander with photoelectric switch 4008611024 SICK WT2S-P231





Limit switch



Switch I88-SU1Z 6186185008



Photoelectric switch OJ5126 OJP-FPKG SO AS









Photoelectric switch UM55PCV2

Photoeectrcswtch WL9-2P331S20

Protection switch SKT-SU1ZM3 BERNSTEIN travel switch 188-U1Z AHG

Photoelectric switch OJ5026 OJP-FPKG SO AS

Electrical



MOELLER/BERNSTEIN travel switch



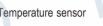
Heat lamp grilling lamp (straight head) 4041030053 1500W 400V



Heating lamp grilling lamp (with elbow) 4041030074 1740W 400v



Temperature sensor



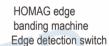


Feed wire

Sensor plug All kinds of edge sealing machine heating tube



HOMAG edge sealing machine rubber box power cord and plug



The original imported high temperature line of the glue shaft of the sealing machine



KDF140 thermal resistance (round pot) 4008400130



KAL NKL series sealing machine glue unit thermal resistance 4008400057



KDF140 HAC83 Nanxing 600 thermocouple Square pot thermocouple 4008405002



Geodong Synda thermocouple 5X10+M8X10



Hua Li rubber box thermocouple



JIDONG glue box heating plate

Thermostat MT-48R



Thermostat MT-48R



KDF140130 edge sealing machine temperature controller



Thermostat TMD-M741



Pneumatic components



210 edge banding machine with knife cylinder



HOMAG edge banding machine belt feeding cylinder



Feed port cylinder



Edge banding machine belt cylinder



HOMAG edge banding machine Side strip cutting cylinder



KAL NKL model sealing machine KDF140 front and rear cutting cylinder front and rear cutting cylinder 4035010054 0822121009



4035010479



HOMAG edge sealing machine cutting knife and its piston



KEB F5 frequency converter



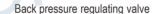
Quick exhaust solenoid valve







HOMAG edge banding machine Pressure regulating valve Bosch 5/2 way valve





Norgren, UK Two-position five-ways solenoid valve



Bosch combination valve



pressure regulating valve



NKL210 front and rear solenoid valve 0820060871 4011041280



Rexroth solenoid valve 4011040248 0820058501



Rexroth solenoid valve 4011041279 0820060761



Rexroth solenoid valve 0820060501 4011041579



Rexroth solenoid valve 4011041426 0820058411 4011041718 0820058026

Special accessories for edge banding machines



Heroic cutting unit with knife 2013131100



Heroic cutting unit with knife 2013131150



HOMAG double end sealing plate wheel



JIDONG edge banding machine glue coating shaft F-220A rubber shaft



Edge banding machine glue coating shaft HAC83 edge banding machine glue coating shaft



HOMAG edge banding machine glue coating shaft



KDF series edge banding machine glue coating shaft



KDF140/130 edge banding machine glue coating shaft



310 glue coating shaft assembly



KDF140 NKR780 edge banding machine Glue coated shaft assembly (round pot) 2006803330



KAL210 scraper device movable head 310 plastic box copper top cover





310 copper bushing



310 plastic box plastic shaft base + four squares



HOMAG edge banding machine plastic box copper cover



Track pressure roller bracket



Reflector bracket 2007 0 3 7420

Special accessories for edge banding machines



KAL series edge banding machine back block



HOMAG edge banding machine pressure wheel



Universal joint



HOMAG edge sealing machine universal joint

Edge sealing machine broken wire scraper cloth 3601060341



Trimming device backing plate



Weiba/Nanxing edge banding machine



Tracking knife connecting gear



Solvent nozzle EBA-LS-0



Manual edge banding machine copper end cap



Huali edge banding machine Glue adjustment rod



Manual edge banding machine heating plate



edge sealing machine scraper device 2012801751



Huali edge sealing machine glue shaft + carbon ring + copper cover



Pc edge sealing machine carbon ring, copper ring



Homai 310 edge sealing machine rubber box special high temperature sealing ring



Hydraulic buffer cylinder M20







Tracking knife connector 2055051960

HOMAG edge banding machine with knife

13900mm 15400mm

Edge banding machine track 3108 edge banding machine conveyor track 70x16x16900

Tools



Nur	mber Name	Specification	Number	Applicable models
_1	Diamond pre-milling cutter	100X30X63H(3+3)z	0040025	Huali/Nanxing etc.
_ 2	Diamond pre-milling cutter	100X30X42HX(3+3)z	F-DJ000311	Bondi NKR780 etc.
3	Diamond pre-milling cutter	100X30X48HX(3+3)z	0040004	NKL210,KDF140 edge banding machin
4	Diamond pre-milling cutter	125X30XH65z=3+3	DJ0000133	Far East
5	Diamond pre-milling cutter	125X30XH43X(3+3)z	DJ0000290	HOMAG KAL210, KAL310, etc.
6	Diamond pre-milling cutter	125X30XH34X(2+2)z	DJ0000129	HOMAG KAL210, KAL310, etc.
7	Diamond pre-milling cutter	150X30XH35X(4+4)T	0030045	Xanda edge banding machine



Numb	per Name	Specification	Number	Applicable models
8	Front and rear cutting saw bade	120X3.6/2.5X40X36T	0002099	HOMAG NKL210 KAL210, KAL310, etc.
9	Front and rear cutting saw bade	120X3.2/2.2X40X24T	0020005/00201292	HOMAG NKL210 KAL210, KAL310, etc.
10	Front and rear cutting saw bade	120X2.2/1.6X40X36T	00201285	HOMAG NKL210 KAL210, KAL310, etc.



Num	ber Name	Specification	Number	Applicable models
11	Front and rear cutting saw bade	100X2.6/1.6X32X30T	00029	KDF540/KDF140/KDN140/130/NKL780/KDF120
12	Front and rear cutting saw bade	100X3.5/2.5X22X20T	0020011	Huali/Nanxing
13	Front and rear cutting saw bade	105X3.2/2.2X22X20T	0020065	Huali/Nanxing/JIDONG



Number	Name	Specification	Number	Applicable models
14	Front and rear cutting saw bade	160X3.2/2.2X22X48T	0040017	IMA



	Number	Name	Specification	Number	Applicable models
m	15 S	mall scissors	FB0000	301/B-FB00099465	Huali, Nanxing, etc.
	16 Ch	nopping blade		000500619	Huali, Nanxing, etc.
H					

Tools



Number	Name	Spec	cification	Number	Applicable models
17	Chopping blade	3002133530∮8	pin holes	000158859HOMAG	NKL210 KAL210, KAL310, etc.
18	Chopping blade	3002133530∮6	pin holes	FB000905HOMAG	NKL210 KAL210, KAL310, etc.
19	Chopping blade	3002133520	fixed side	FB000904HOMAG	NKL210 KAL210, KAL310, etc.
	Chopping blade	3002131230		Fb0000059HOMAG	NKL210, KAL310, KL78, etc.



Number	Name	Specification	Number	Applicable models
20	Chopping blade	100X82X7 column 110X20X13	000701653	JIDONG/Xianda etc.



Number	Name	Specification	Number	Applicable models
21	Chopping blade	3602130110	0001	KDF140/KDF130/KDF120/NKR780/NKR782 etc.



Number	Name	Specification	Number	Applicable models
22	Finishing blade	16X17X2 R2 D=4	0040003	Huali/Nanxing etc.
23	Finishing blade	16X14.4X2-2 R2	0030009	For DM edge banding machine
24	Finishing blade	12X14.5X1.5 R2 D=4	0030024	SCM etc.
25	Finishing blade	12X13X2 R2 D=4	DJ0000014	KDF140/KDF130/KDF120/NKR780/NKR782 etc.
26	roughingblade	12X12X1.5 D=4.4	DJ0000016	KDF140/KDF130/KDF120/NKR780/NKR782 etc.
27	Roughing blade	14X14X2 Counterbore 6	DJ0000131	IMA etc.

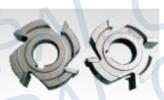


Number	Name	Specification	Number	Applicable models
28	Squeegee blade	20X12X2 R=2 D=4.2	0030003	HOMAG/Xianda/JIDONG, etc.
29	Squeegee blade	12.7X12.7X3.2 R=2	0030018	SCM etc.
30	Squeegee blade	16X17X2 Double R R2 D=4mm	0030038	Huali et al.
31	Squeegee blade	20X12X2 R2 D=4.2	F-DJ00267	IDM/IMA etc.



Number	Name	Specification	Number	Applicable models
32	Blade blade	14.3X15X2.5 D=6 countersunk holes	0010121	NKL210/NKR780/NKR782 etc.
33	Blade blade	14X14X2 Counterbore 6.5	DJ0000263	Xiandaetal.
34	Blade blade	4014200093Undertheknife 4014200094 knife	FB0000377	HOMAG KAL210, KAL310, etc.

Tools



Number	Name	Specification	Number	Applicable models
35	Rough trimmer head	56*20*H144Z	0005847	MAS



Number	Name	Specification	Number	Applicable models	
36	Rough trimmer head	70*18*25H*4Z	HSK250010111	HOMAG NKL210, KAL310, etc.	



Number	Name	Specification	Number	Applicable models
36A	Rough trimmer he	ead 70*23*HSK25R4Z	00101006	HOMAG 210, 310, etc.



Number	Name	Specification	Number	Applicable models
37	Rough trimming head	56*16*12H*6Z00300719		



Number	Name	Specification	Number	Applicable models
38	Rough trimmer head	70*23*HSK25R 4Z 177592/177591	0030069	For MA edge banding machine



Number	Name	Specification	Number	Applicable models
39	Rough trimmer head	80*20*20*6Z	0030011	Nanxing. Etc.



Number	Name	Specification	Number	Applicable models
40	Rough trimmer head	56*16*H14/4Z	FB000961	JIDONG, Xianda, etc.

Tools



Number	Name	Specification	Number	Applicable models
41	Finishing blade	53*16*9H*3T	000217318230	SCM etc.



Numb	oer Name	Specification	Number	Applicable models
42	Finishing blade	69*20*13H*4Z R2	000379	Ma et al.
43	Finishing blade	69*16*H14*4Z R2	0030025	Xianda, JIDONG, etc.



Number	Name	Specification	Number	Applicable models
43	Finishing blade	75*20*H16 4Z R2	0030007	Huali, Nanxing, etc.
44	Finishing blade	75*16*H16 4Z R2	0030026	Nanxing.etc.
45	Finishing blade	75*20*H16 6Z R2	003007262	



Number	Name	Specification	Number	Applicable models
46	Finishing blade	76*23*HSK25-2A5 R2	00300708	HOMAG 210, 310, etc.
47	Tracking bit	74*33HSK32 R=2 Z=4	0040007	HOMAG 310 etc.



Number	Name	Specification	Number	Applicable models
48	Finishing blade	58*12*16 z=4 R2	0040033	Bondi140,780andothermodels



Number	Name	Specification	Number	Applicable models	
49	Finishing blade	∮84*23-HSK25R R2 4Z	000007		



Number	Name	Specification	Number	Applicable models
50	Finishing blade	79*HSK25R*10H 4Z R2	0010120	HOMAG NKL210 etc.

Suction cups, suction blocks and accessories













Vacuum suction cup 125x75x50

Vacuum suction cup 140x115x50

Vacuum suction cup 125x75x100

Vacuum suction cup 160x115x100









Rubber on the suction cup 125x75x17

Rubber on the suction cup(large hole) 125x75x17

Rubber on the suction cup

Rubber on the suction cup 160x115x17









Rubber under suction cup 160x115x17

Rubber under suction cup 140x115x17

BIESSE FT2 machining center suction cup rubber

suction cup filter 4016090033 41257171

Tool handle and tool holder vacuum carbon sheet



plastic knife holder 3811016381 HSKplastic knife holder 3811016830 Machining center plastic tool holder

RuinuolSO30 Er40 plastic knife holder RuinuolSO30 Er30 plastic knife holder



handle screw ISO30



hilt 4014120100 173293HSK F-63



Machining center tool holder



HOMAG machining center tool holder (PTT100, BHC250, B HL200)



BIESSE machining center tool holder



BECKERVacuum

pump PICCHI

02200





scraper

Vacuum pump

D-JG074622



Air filter 215 145 88



P1CCH10 2200 vacuum pump filtercore



Baker vacuum pump blades





carb on shee t

Serial number NamePart number, specifications Order number applicable models, vacuum pumps

1 Vacuum pump carbon sheet 4042010048 95X43X4 JG0000117PTP100 etc.

2 Vacuum pump carbon sheet 4042010081 170X39X4 JG0000033PTP160.ABL220 etc.

3	Vacuum pump carbon sheet	250X39X4	D-JG00360650	KVT3.100 etc.
4	Vacuum pump carbon sheet	240X50X5	A-LS0009976	Xinghui engraving machineZ W160E etc.
5	Vacuum pump carbon sheet	355X65X5	XZ0000034	BHC250VTLF2 250/0-79 etc.
6	Vacuum pump carbon sheet	240X48X4	A-LS00099007	
7	Vacuum pump carbon sheet	100X40X3.8	A-LS000102220	V0063C etc.
8	Vacuum pump carbon sheet	41X18.5X3	A-LS00099453	EVE-TR8/AC3rd grade

Electrical accessories pneumatic components



Customized various typesCNCsafety mat



Safety grating 4008611063 4008611064



BHC250,PTP100 Machining center tool circling

changeMotor 403.958 121204A



Proximity switch 4008610258











FESTOThe electromagn etic valve 4011041727 558369





FESTOThe electromagn etic valve 4011041842 573418 FESTOThe electromagn etic valve 4011041841 573416



WEEKErow of holes centerFESTOFestool double head solenoid valve 4011041130



PTP160 degree cylinder 1003952270 2003953770



PNEUMAXNeumax Hand valve 105.32.8.12 4011040613 2041941010



PTP100 stop cylinder 3809260480



PNEUMAXN e u m a x

handle 105.32.6.40 C

Pneumatic

41240021

BOSCHtriple

2041952950

piece



BOSCHtriple piece 2041952950



PTP160 quadruple pieces 2041959451

Other mechanical accessories



PTP160X axis linear slider

3807065940

HGH30CA

Straight line block 3807065930

HGH25CA

PTP100 X-axis

Rexroth rail

4006102439





PTP160 IGUS slider

-01-10

4006103957 WJUME



CNC special special

advanced White rail

0006

grease 4017020035 LU-



PTP100 grooving saw blade 4011010438



PTP100 X-axis slider 4006102276



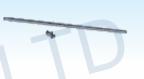
Rexroth Slider R 162121420 4006102269



PTP160 machining center UPS power supply 4086030285 4086030284 IUPS-401



BIESSE C9 timing belt 2701A0255 12 AT5-3800



PTP160 PTP100 Machining center Y-axis screw assembly Cheng 4006070794





Drill set screw 4014210620



BIESSE FT2 Machining center conveyor belt K101379500 2525X22X6



WEEKE Mandrel Seal Kit PTP100 machining center Cylinder rubber head 3803220590



PTP160 workbench baffle

PTP160 backstop Cylinder rubber head 3803221250



PTP100 backstop Lower rubber head 3802160190



Rubber head screws 4001090321 M 8X30

Beckhoff modular frequency converter



BECKHOFF module 4086050353 LC



BECKHOFF module 4086050421 KL 9110



BECKHOFF module 4086050352 KL 9010



BECKHOFF module 4086050490 KL 1404



BEF module 4086050462 KI 1408



BECKHOFF module 4086050489 KI2404



BECKHOFF module 4086050351 KI9100



BECKHOFF module 4086050463 KI2408



BECKHOFF module 4086050504 KI5151



BECKHOFF module 4086050462 KL1408



BECKHOFF coupling card 4086050461 BK3120



BECKHOFF coupling card 4086050499 BK7520



Delta inverter



Schneider inverter



Lg frequency converter



Lenze frequency converter



KEB F5 frequency converter

Contactors, auxiliary contacts







MOELLER auxiliary contacts DILA-XHI40



MOELLER auxiliary contacts DILA-XHI20



MOELLER auxiliary contacts 4008200485 DILA-XHIC22



MOELLER auxiliary contacts 11DIL-C



contacts

4008200154 22DILE



MOELLER auxiliary



MOELLER relay MOELLER contactor 4008200482 DILAC



MOELLER contactor 4008200137 DILER-22-G



MOELLER contactor 4008200139 DILEM-10-G



MOELLER contactor 4008200418 DILMC 17-10



DILA-22

MOELLER contactor 4008200419 DILMC 25-10



MOELLER auxiliary contacts 4008240176 NHI11-PKZO



MOELLER intermediate relay













Adjustable current type breaker

MOELLER thermal relay

MOELLER Intermediate relay

Siemens safety relay Wigler proximity sensor

ultrasonic sensor

Button switch, travel switch



MOELLER with light push button switch



Push button switch (with self-locking) D16LAS2-1ab DC24V 6A



push button switch contact 4008330265 M22-CK10 Normally



Micro travel switch AZ7121





Limit switch 4008320828 LSM-11S



Limit switch 4008320337 Z4VH336-11z-m20



Limit switch YBLX-ME 8108



Limit switch LSM-8108



BERNSTEIN travel switch 4008320831 6086136037



BERNSTEIN travel switch 4008320247 6186135463



BERNSTEIN travel switch 4008320248 6186135060



Limit switch AZ-7311



Bosch Rexroth reed switch



PIZZZATO trip switch



PIZZATO travel switch



Schneider emergency stop switch XB2-BS542C



MOELLER emergency stop switch M22-PV





FD1878

3 3 5 5

KDF140 KDF120 Thermostat 508 708

Schneider switching power supply Switching power supply Taiwan Mingwei switching power supply

HOMAG gluing unit Special high temperature cable 7X1.5



Universal pneumatic components











Feed port cylinder 4035011359 20X10

Rexroth compressed air processing unit

Rexroth pressure regulating valve

Rexroth compressed air processing unit

Bosch 5/2 way valve









Bosch 5/2 way valve

Norgren, UK Two-position five-way solenoid valve

PNEUMAX ItalyThe electromagnetic valve

Bosch 5/2 way valve

Bosch 5/2 way valve



Bosch solenoid valve









Bosch solenoid valve

Quick exhaust valve

BoschRexroth 2-position five-way valve

Pneumatic switch











UNIVER

2-position five-way valve

On/off valve

HOMAG NB65 row drill with pull Bosch proportional flow valve

Bit pressure regulating valve PNEUMAX solenoid valve

Voltage stabilizer, vacuum cleaner\dehumidifier\material feeder











Better material feeder AF40 Better material feeder AF40 Better material feeder AF04









Better material feeding

machine MX38

Better material feeder TF76

Better material feeder AF114J Better material feeder AF68

Better material feeder MX48



SVC single-phase high-precision fully automatic AC voltage regulator TND-10KAV Cabinet

Industrial dehumidifier CF15K type (compensation type)



automatic

SBW three-phase high power

Dynamic compensation power

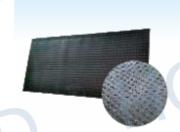




Double barrel vacuum

cleaner MF9040 4KW

Industrial dehumidifier CF10K Vacuum cleaner Industrial vacuum cleaner CL80-3 Industrial vacuum cleaner CL-70F



single barrel vacuum cleaner MF9030 2.2KW

Customized safety protection carpets for various types of equipment











Aluminum cutting machine digital display workbench

feeding wheel(not replaceable) 120X60

Bet material feeding machineBet material feeding machine feeding wheel (not replaceable) 100X50

Bet material feeding machine feeding wheel (replaceable) 120X60



Drilling equipment accessories













Siko mechanical position indicator DA10 Siko mechanical position indicator DA08



SAKQ digital display table

ELESA digital display table

FIAMA digital display table

SikoDE09 electronic digital display table



Siko mechanical position indicator DA10R



Siko mechanical position indicator DA02



Double-head drill, three-head drill and its accessories



Taiwan Huali drilling and drilling Shaft, drill



MASTERWOOD MARONI drilling accessories









Huali drill box



Weeke six-row diamond belt 3700×11.5

BIESSE drill box

Six rows of diamond clip buckles

Three-row drilling cylinder

throttle valve

Drilling equipment accessories/double end milling conveyor chain block







Six-row drill conveyor belt

position display

Six rows of drilling blocks

BIESSE six row diamond Push block plastic block



HOMAG NB65 backrest clamp



BIESSE row diamond digital watch



HOMAG double end milling conveyor chain block 116×58x18



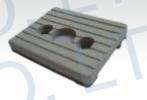
IMA double-end milling conveyor chain block 120 × 86×20



HOMAG double end milling conveyor chain block 95×80



SCM double end milling conveyor chain block 77 ×72



RUPER double end milling conveyor chain block 95 × 80



WADKIN double end milling conveyor chain block 120x76



HOMAG double end milling conveyor



HOMAG double end milling conveyor chain block 130 × 70× 48 HOMAG double end milling conveyor chain block 94×80

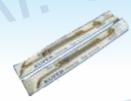


Double end milling conveyor chain block 116×60×18













End milling spindle

Heating gun FWJ920/FW1150

Sander twill liner

Sander herringbone liner









KUPER patchwork thread 1120#

KUPER patchwork thread K3 stitching thread Paint line recycling machine scraper Kemlin spray gun

O-type silicone strip for blister machine



Square silicone strip for blister machine



Straight line block H g seriesR g series



1615 series1622 series

German STAR HIWIN Taiwan Straight line block THK block



RSH seriesSHS series

HOMAG edge sealing machine uses INA straight line block



A Kermlin spray gun





High wear resistance imported hot press special high temperature film

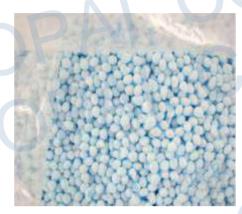


Italy, Germany imported



Italy, Germany, Taiwan imported vacuum pipe

Glue, sword-bristle brush, silicone film, high temperature film\vacuum tube



PUR hot melt adhesive cleaning agent

Model: DKF-02

PUR hot melt adhesive cleaning agent is a solid cleaning agent used to clean gluing equipment. It can dilute and remove residual uncured PUR hot melt adhesive.

advantage:

Easy to use, more thorough cleaning. No corrosion or damage to the equipment. No smell when used. Neutralization with PUR is more complete. It is also suitable for cleaning various hot melt adhesives. The effect is far better than ordinary small molecules and polymers. paraffin! Instructions:

- 1. The gluing equipment is heated to the product operating guideline temperature.
 - 2. Place this product into the gluing equipment and melting equipment that need to be cleaned. 3. Heating equipment, such as PUR glue, is used to melt glue and dispense glue. The cleaning agent stops in the equipment Leave time ≥10mins.



Hot melt glue dissolving agent

Model: DKF-01

This product is designed for glue-coated boxes for edge banding machines of furniture companies. Difficult to clean internal residue, aging, and burnt hot melt

It was developed to solve the long-standing problem of glue. Using environmentally friendly formula, Does not hurt hands, has no irritating smell, is highly efficient

and can be quickly Dissolves the residual glue in the glue pot more efficiently than

tinna water and acetone

The effect is more than 10 times. Generally, the aged residual glue is soaked for 1-2 hours. It can be decomposed from the glue pot when the

If the hot melt adhesive is burnt, it will take more than double the time depending on the situation.



Hot press, plastic suction machine, thermal duct system cleaning agent 30 liters DKF-03



Special high temperature film for hot press machine

number	Name	Standard sizes	Import order number	Domestic order number	Picture code
1	high temperature film	1300*0.25MM	QT0007449	QT000751710	Specahghtemperaturemorhotpressmachne
2	high temperature film	1380*0.25MM	Z-QT0002051	QT0076	Specahghtemperaturemorhotpressmachne
3	high temperature film	1400*0.25MM	QT000751686	RY0025	Specahghtemperaturemorhotpressmachne
4	high temperature film	1450*0.25MM	QT0077	QT000428	Specahghtemperaturemorhotpressmachne
5	high temperature film	1500*0.25MM	QT000426	QT000427	Specahghtemperaturemorhotpressmachne
6	high temperature film	1600*0.25MM	RY0018	QT0009	Specahghtemperaturemorhotpressmachne
7	high temperature film	1680*0.25MM	QT0010	QT000542	Specahghtemperaturemorhotpressmachne
8	high temperature film	2600*0.25MM	QT000752001	Z-QT0002085	Specahghtemperaturemorhotpressmachne

Italian ZR hose



Zr901 0.4 wall thickness transparent PU hose Steel wire reinforced, lightweight and

Steel wire reinforced, lightweight and wear-resistant, high performance Price/performance

Name: VULCANO PU CR(ZR) Wall thickness: 0.35-0.50MM, used to suck wood chips and dust. Color: Transparent with spiral copper-plated wire reinforcement

Temperature range: -40 °C +90 °C

Features: Polyester polyurethane (ESTERPU) hose, reinforced with spiral copper-plated wire, and the steel wire is also covered with a PU

layer. The inner wall is smooth, making the material flow smoother. Wall thickness from 0.35 to 0.50 mm. The expansion ratio can reach 5:

1. Light and soft. It is wear-resistant, mineral-resistant and has good weather resistance, ozone resistance and aging resistance. Especially

suitable for dynamic work environments. This process allows the hose to have stronger bending tension than steel wire hose without a PU

outer layer. Halogen-free, raw materials comply with EU REACH regulations and ROHS environmental directives. Steel wire grounding can

discharge static electricity and comply with the static electricity discharge standard of TRBS2153. Mold-resistant products can be customized.

Purchase code	bore M M	Wall Thickness M M	Weight G/M	Resistant to negative pressure M H 2 O	Radius of Curve M M	Length per roll	volume
HP-90105010	50	0.35	195	0.40	26	10	0.006
HP-90106010	60	0.35	240	0.40	30	10	0.009
HP-90106310	63	0.35	250	0.40	32	10	0.009
HP-90107010	70	0.35	360	0.40	35	10	0.011
HP-90107610	76	0.35	390	0.40	38	10	0.013
HP-90108010	80	0.35	410	0.40	40	10	0.014
HP-90109010	90	0.35	450	0.40	45	10	0.018
HP-90110010	100	0.40	510	0.30	50	10	0.024
HP-90110210	102	0.40	520	0.30	51	10	0.025
HP-90111010	110	0.40	560	0.30	55	10	0.029
HP-90112010	120	0.40	610	0.30	60	10	0.034
HP-90112710	127	0.40	640	0.20	64	10	0.038
HP-90113010	130	0.40	660	0.20	65	10	0.04
HP-90114010	140	0.40	710	0.20	70	10	0.046
HP-90115010	150	0.40	760	0.20	75	10	0.052
HP-90115210	152	0.40	770	0.20	76	10	0.054
HP-90116010	160	0.45	880	0.20	80	10	0.067
HP-90118010	180	0.45	990	0.20	90	10	0.083
HP-90120010	200	0.45	1100	0.10	100	10	0.101
HP-90120310	203	0.45	1120	0.10	102	10	0.104
HP-90122010	220	0.45	1200	0.10	110	10	0.116
HP-90122810	228	0.45	1250	0.10	114	10	0.129
HP-90125010	250	0.50	1300	0.10	125	10	0.154
HP-90127910	279	0.50	1450	0.10	140	10	0.19
HP-90130010	300	0.50	1550	0.10	150	10	0.218
HP-90135010	350	0.50	1820	0.10	175	10	0.293
HP-90140010	400	0.50	2070	0.10	200	10	0.379

Italian VM hose



Name: VULCANO PU MFR(VM)

Wall thickness: 0.4-0.75MM, special vacuum hose for CNC machining center

Color: Transparent PU pipe wall with PU coating and copper-plated steel wire spiral reinforcement Temperature range: -40 °C -90 °C

Features: Polyester-type polyurethane hose with PU-coated copper-plated steel wire reinforcement. Wall thickness range from 0.4 to

0.75mm. Extremely light and soft, it can stretch up to 5:1. Easy to care for, easy to transport and can save storage space. Resistant to wear, mineral oil, ozone and aging. Particularly suitable for dynamic positions of machines and equipment. Halogen-free, raw materials comply with REACH regulations, and comply with ROSH environmental directives. Spiral copper wire grounding

Static electricity, in compliance with TRBS2153 standards. *Mold-resistant hoses can be specially customized. " Scope of application: Transmission and suction of small particles, scraps, and abrasive powders. Especially suitable for powder transportation and dust suction in the

woodworking and ceramic industries. Especially suitable for parts that require swinging.

Purchase code	bore M M	Wall Thickne ss M M	Weight G/M	Resistant to negative pressure M H 2 O	Radius of Curve	Length per roll	volume
HP-90402510	25	0.40	140	2.00	30	10	0.004
HP-90403210	32	0.40	170	2.00	30	10	0.006
HP-90403810	38	0.40	175	2.00	30	10	0.005
HP-90404010	40	0.40	185	2.00	32	10	0.005
HP-90404510	45	0.40	205	2.00	36	10	0.006
HP-90405110	51	0.40	230	2.00	40	10	0.007
HP-90406010	60	0.40	265	1.70	50	10	0.01
HP-90406310	63	0.40	275	1.70	55	10	0.011
HP-90406510	65	0.40	285	1.70	56	10	0.011
HP-90407010	70	0.43	375	1.70	60	10	0.013
HP-90407610	76	0.43	405	1.70	65	10	0.015
HP-90708010	80	0.43	420	1.60	65	10	0.016
HP-90409010	90	0.43	470	1.60	75	10	0.022
HP-90410210	102	0.53	530	1.30	85	10	0.028
HP-90411010	110	0.53	570	1.20	90	10	0.032
HP-90412010	120	0.53	620	1.00	100	10	0.037
HP-90412710	127	0.63	760	1.00	105	10	0.045
HP-90413010	130	0.63	775	0.80	105	10	0.047
HP-90414010	140	0.63	840	0.80	115	10	0.054
HP-90415210	152	0.63	900	0.80	125	10	0.063
HP-90416010	160	0.63	945	0.70	130	10	0.069
HP-90418010	180	0.63	1210	0.50	150	10	0.087
HP-90420010	200	0.63	1345	0.40	165	10	0.106
HP-90420310	203	0.63	1360	0.40	165	10	0.109
HP-90422810	228	0.63	1525	0.40	185	10	0.142
HP-90425410	254	0.65	1845	0.40	210	10	0.174
HP-90427910	279	0.65	2025	0.40	230	10	0.209
HP-90430510	305	0.65	2205	0.30	250	10	0.248
HP-90435610	356	0.65	2570	0.30	300	10	_
HP-90440610	406	0.65	3150	0.30	350	10	_

silicone membrane





Number	Name	Regulation	Order number
1	Silicone membrane	4150*1750*3	Z-QT000100555
2	silicone membrane	3600*1800*3	A-LS000041
3	silicone membrane	3570*1700*3	SL1015
4	silicone membrane	3100*1720*3	GJM0001
5	silicone membrane	3100*1700*3	Z-QT2185
6	silicone membrane	3100*1650*3	RY0002
7	silicone membrane	2960*1660*3	QT0007450
8	silicone membrane	2900*1500*2	QT0060
9	silicone membrane	2800*2100*4	R-YJ001
10	silicone membrane	3000*1600*3	Z-QT0002240
11	silicone membrane	3000*1750*3	Z-QT00024566
12	silicone membrane	1850*3100*3	Dq0082503









Customized brushes and polishing wheels

Equipment lubricants







Pneumatic oil is used to lubricate pneumatic components BU



Machine tool guide rail



K luber Isof lex N15 1KG Luber grease (high speed heavy duty bearing grease) for machining center ball screw and other high speed heavy duty applications



CNCD edicated special high-end White rail grease 4017020035

LU-0006 400G installed



KluberGB00 1KG Klüber Grease For use in machining center centers Automatic oil supply lubrication system



CNCDedicated special high-end White rail grease 4017020035

LU-0006 1KGPack



Puxu vacuum pump oil 4017011056 VE101 5L pack



Puxu vacuum pump oil VM100 5L pack



Zhanhong blister machine vacuum pump oil GS77 5L package











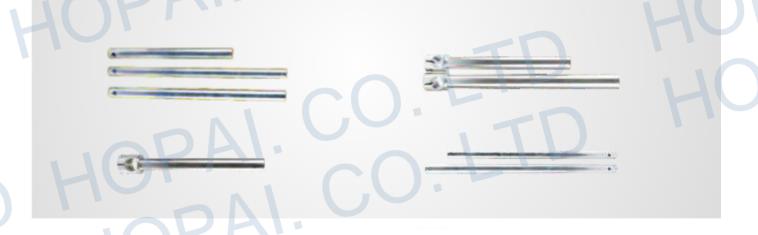
Coating machine flat wheel tip wheel aluminum wheel series







Guide rods and adapter rods







Square iron steering knuckle 22-25 Square iron steering knuckle 22-25



Hot melt silicon release ring 260-25

Roller conveyor line accessories series

Roller conveyor line accessories series



Cone roller steering machine



transmission motor



bull's eye bearing



Roller support frame



timing belt



Adjustable foot cup



Synchronous wheel



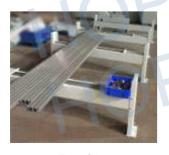
Press wheel



Various roller conveyor line parts provided



roller



Profile



lifting bracket



Feeding and pressing device



elastic belt



Engineer on-site maintenance







Engineer package installation site











Machining center drilling box matching series







HOMAG machining center electric spindle



HSD/FAM drill package driving device



HSD/FAM drill package

100000 Tolors

DK-VL09 CNC drilling package



DK-V10H4 CNC drilling package



HSD/FAM drilling package supporting supply



Kemlin high pressure spray gun Kemlin high pressure oil pump wax pump stainless steel lifting machine



Stainless steel lifting machine



Constant pressure shaft pump



Kemlin/Wagner high pressure spray gun



Kemlin/Wagner high pressure pump



High pressure spray gun



High pressure spray gun



High pressure spray gun